

Caution Advisory: E2 to XR, XM, and XEV Device MODBUS COM Wiring

For the XR, XM, and XEV series of controllers, the shield wire must not come into contact with any other wire or ground source. If contact with other wires or devices does occur, the 485 MODBUS network will malfunction or connected devices will be damaged. *This applies to all installations where the shield is tied to ground through a 100 ohm 1/2 Watt resistor.*

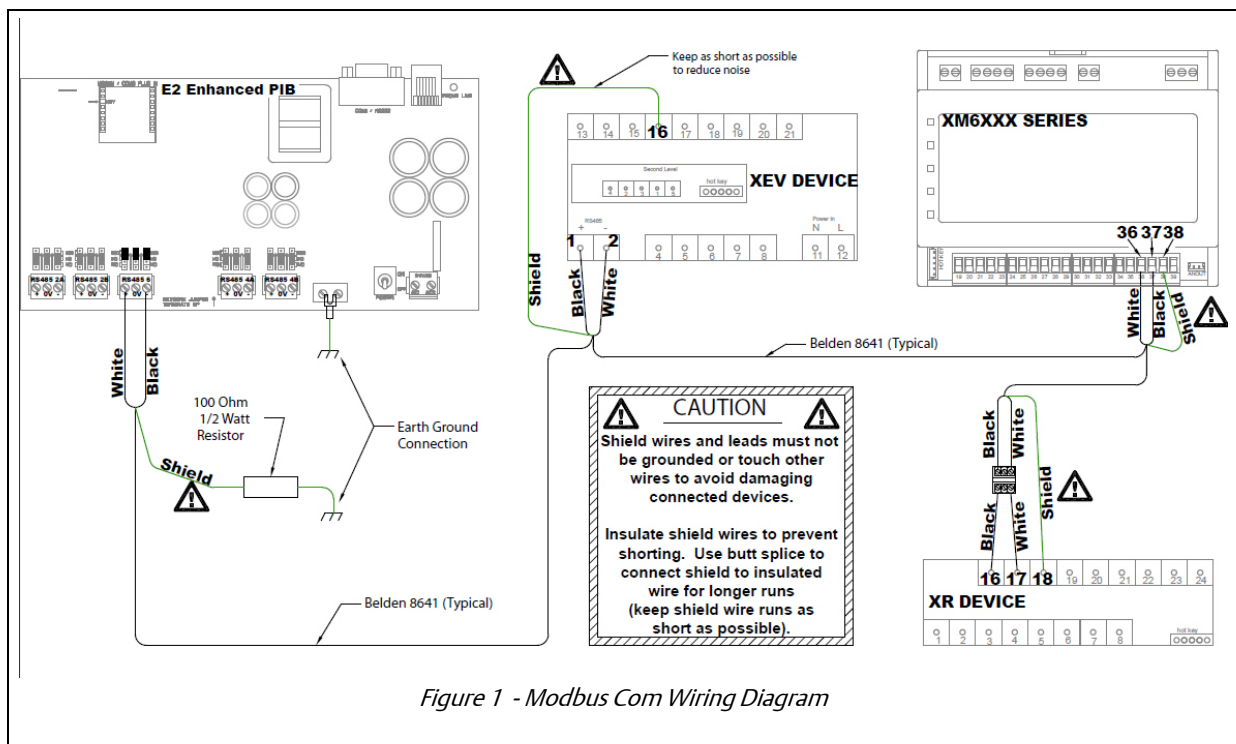


Figure 1 - Modbus Com Wiring Diagram