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Refrigerant Management System (RMS) User's Guide





Emerson Climate Technologies
Retail Solutions Division.
1640 Airport Road Suite #104
Kennesaw, GA 30144

Phone 770-425-2724
Fax 770-425-9319

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FCC COMPLIANCE NOTICE

This device complies with Class B of Part 15 of the FCC Rules and with Class B of CE EN 55022.

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1 Product Description

The Refrigerant Metering System (RMS) is a computer-controlled system designed to eliminate the inconsistencies and guesswork involved in the charging of refrigeration systems. It prevents the aggravation of paperwork by handling all refrigerant charging information for record keeping.

The RMS was designed and engineered to help comply with the Environmental Protection Agency Reporting and Record Keeping Requirements (40 CFR) for Class I and Class II refrigerants. The RMS uses load cell technology along with modern computing hardware and industry proven piping techniques to present a compact, accurate system that can handle all aspects of refrigeration charging or removal while providing the user with all pertinent information needed for precise records.

The RMS is capable of being configured as a stand-alone system or it can be attached to an existing network so all information provided by the RMS can be manipulated offsite.

2 Installation

2.1. Physical Install

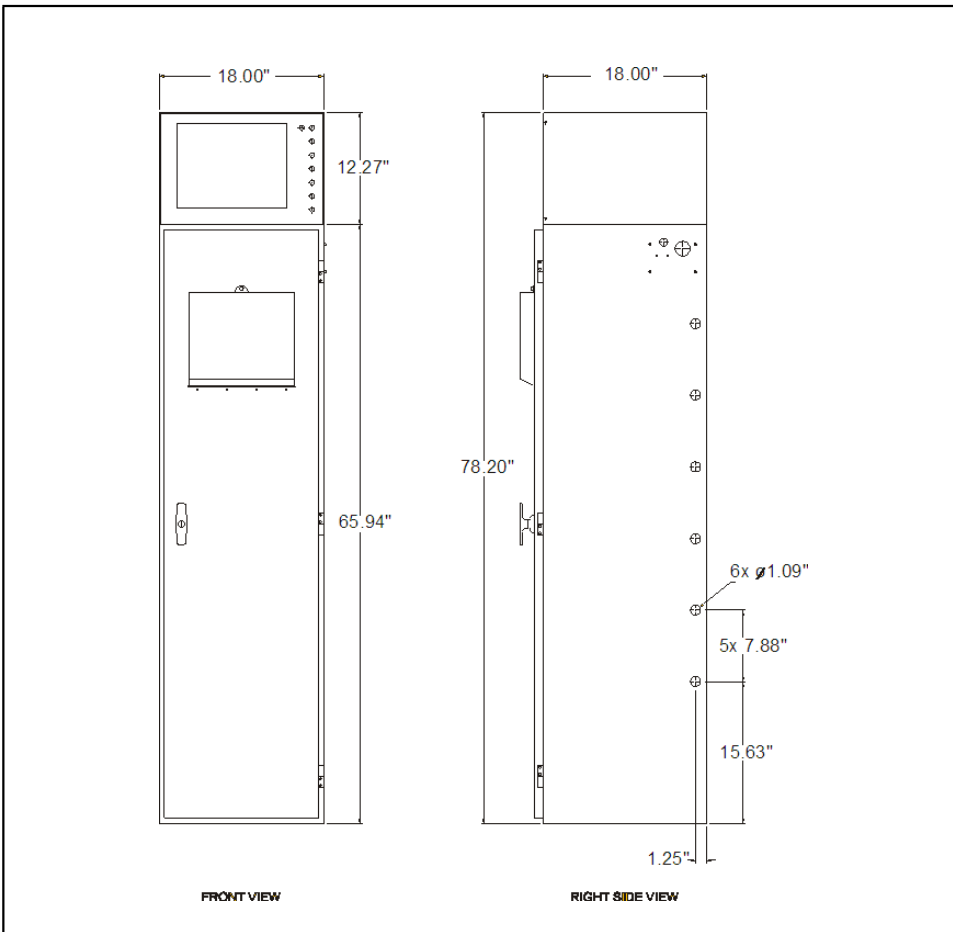


Figure 2-1 RMS Dimensions (Front and Right Side View)

Choose the installation site for the RMS unit. When choosing a location for installation of the RMS, keep in mind that refrigerant piping from each refrigeration rack must be routed to the RMS enclosure. Choose a position that facilitates the most straightforward routing. Also remember that the door on the RMS must be able to open far enough for the insertion and removal of refrigerant drums, and the top of the unit may have to be removed for upgrades. See *Figure 2-1*.

The back of the RMS enclosure has provisions for four mounting points. Be sure to attach the enclosure securely so as to prevent the unit from tipping over and putting unnecessary strain on the electrical and refrigeration connections.

Once the enclosure is installed, place the head unit on top of the enclosure and secure with the included four nuts.

2.2. Refrigeration Piping Install

The RMS unit provides one copper tubing extension protruding from the RMS enclosure for each rack. These extensions provide a convenient means of attaching the required refrigeration piping to the RMS. The piping should be routed from the RMS to the proper refrigeration charging point(s) on the rack system, preferably one with a “king” valve so as to provide a means to shut down the additional plumbing. Be sure that the piping is mounted securely so any slight movement of the RMS while inserting or removing refrigerant drums doesn’t put undue stress on the piping and joints.

2.3. Electrical Install

Route a dedicated 120 VAC, 15 amp circuit to the junction box on the side of the RMS enclosure (shown in **Figure 2-2**). Cut the wires to the proper length to land the wires in the bottom of the terminal points. Secure any loose wiring. Be sure any and all wiring conforms to all applicable electrical codes.

Connect the pre-wired plugs to their respective connection points on the bottom of the RMS head unit. Secure the two green connectors with the screws on the end of the plugs. Connect the keyboard (purple) and mouse (green) connectors to their respective receptacles and plug in the network cable pigtail to the fitting on the right side of the enclosure.

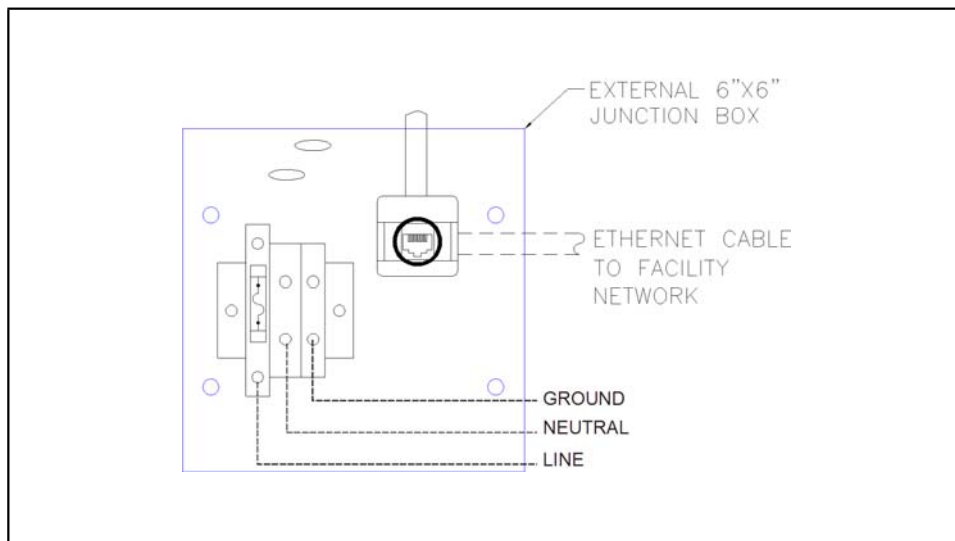


Figure 2-2 Wiring Terminals

Turn on the circuit breaker feeding the RMS. The RMS screen will turn on and the unit will begin the boot up procedure.

3 Start Up

Once the unit finishes the boot up process, the RMS will display the Main Menu shown on the left in **Figure 3-1**.

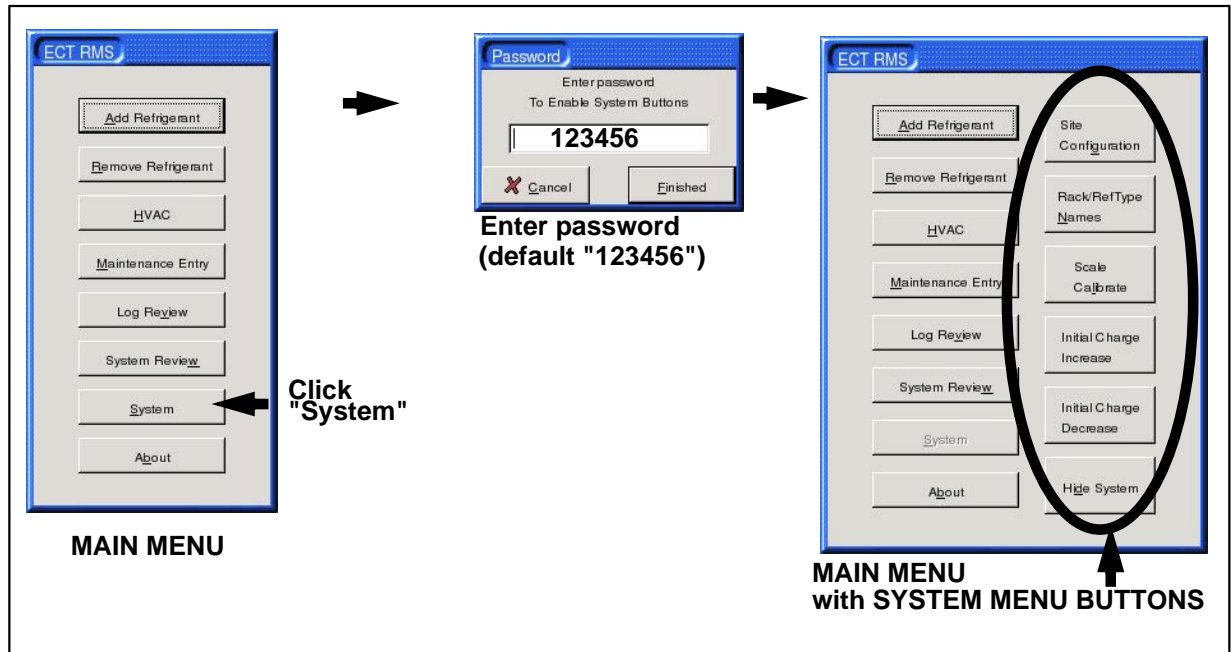


Figure 3-1 Default Menu With System Enabled

3.1. Setting Up Site Configuration and Racks/RTUs (The System Setup Menu)

Click the “System” button to display the System Setup Menu. The RMS will ask you for the system password. The default is “123456” and may be changed later in the site configuration process (see **Section 3.1.1.4**).

When this password is correctly entered, a new series of system buttons appears on the screen to the right of the Main Menu buttons, as shown on the right in **Figure 3-1**.

To fully set up an RMS for your store, you will need to use both the Site Configuration (**Section 3.1.1**) and Rack/RefType Names button (**Section 3.1.2**) to set up site communications and specify refrigeration system details.

3.1.1. Site Configuration

The topmost button is “Site Configuration”. Clicking this button will bring up the screen displayed in **Figure 3-2**.

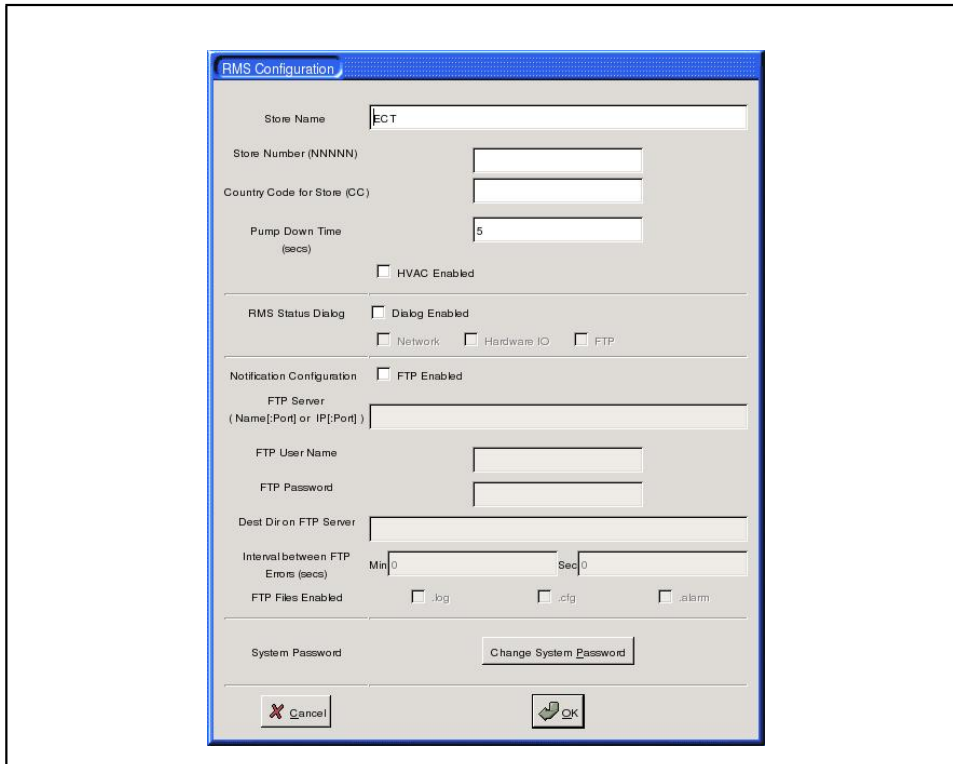


Figure 3-2 Site Configuration

3.1.1.1. Entering Store Info

- **Store Name** - Enter the name of the store in this field.
- **Store Number** - Enter the store number in this field (up to 5 digits)
- **Country Code (CC)** - If your organization uses country codes to designate international stores, enter the country code in this field.
- **Pump Down Time (secs)** - Pump Down Time is the number of seconds the RMS will delay between closing the main tank valve and closing the rack valve to ensure no residual refrigerant remains in the piping. The default is 5 seconds.
- **HVAC Enabled** - If you will use the RMS to track the addition and removal of refrigerant from RTUs, check the "HVAC Enabled" box. This will cause the "HVAC" button to appear on the Main Menu, which may be clicked to access the screens necessary to add or remove charges.

3.1.1.2. RMS Status Dialog

The RMS Status Dialog check boxes control whether an on-screen notification will be given when problems occur during various RMS system operations. To enable the status dialog, check the "Dialog Enabled" box, and then check one or all of the following options:

- **Network** - The status display will notify the user of Ethernet network problems.
- **Hardware/IO** - The status display will notify the user of computer-related hardware and software problems.
- **FTP** - The status display will notify the user of problems during FTP transfers, such as failed transmissions.

3.1.1.3. FTP Configuration

RMS is capable of utilizing File Transfer Protocol (FTP) to send logs of every charging session and every configuration change to a network server. This capability is disabled by default, but the following steps may enable it.

1. Put a check in the "FTP Enabled" checkbox in the RMS Configuration dialog box.
2. In the **FTP Server** field, enter the IP address or domain name of the server that the RMS is connected to. If a special port number is required, type this with a colon separating the IP address from the Port Number (example: for an IP address of 192.168.1.1 on port 8024, enter "192.168.1.1:8024").
3. In the **FTP User Name** and **FTP Password** fields, enter the username and password used to log in to the FTP server.
4. In the **Dest Dir on FTP Server** field, enter the destination directory of the FTP server to which the RMS will upload information.
5. In the **Interval Between FTP Transfers** field, enter the number of seconds the RMS will wait before retrying an unsuccessful FTP transfer. This field does NOT affect the interval between successful transfers, only unsuccessful attempts at transfer.
6. In the **FTP Files Enabled** check boxes, check one or more of the check boxes based on the types of information you wish to include in the file transfer:
 - **.log** - Logs containing all charge addition/removal and maintenance.
 - **.cfg** - All settings and setpoints for all racks and RTUs in the RMS.
 - **.alarm** - A log of all alarms that have occurred in the RMS.

Once all fields are correctly filled in, the RMS will transfer a log and/or configuration file via FTP every time a change is made or a charging session is completed. **If any of the above fields are not known, or changes must be made by the IT department before the RMS is added to a network, be sure the "FTP Enabled" box remains unchecked until all information is valid.**

3.1.1.4. System Password

The default system password, which is required to access the System Setup Menu buttons (**Section 3.1.**), is "123456." For security purposes it is recommended you change the system password to prevent unauthorized access to the RMS. To do this, click the "Change System Password" button and follow the on-screen prompts.

3.1.1.5. Saving Changes & Exiting

When finished entering data on the RMS Configuration dialog box, click "Finished" to save changes and return to the System Setup Menu (**Section 3.1.**). To return to the System Setup Menu without saving changes, click the "Cancel" button.

3.1.2. Rack/RefType Names

The second system button is “Rack/RefType Names.” Pressing this button calls up the screen in **Figure 3-3** and allows the names and models/serial numbers of the racks and RTUs, the type(s) of refrigerant, and the full charge amounts to be stored for each particular install.

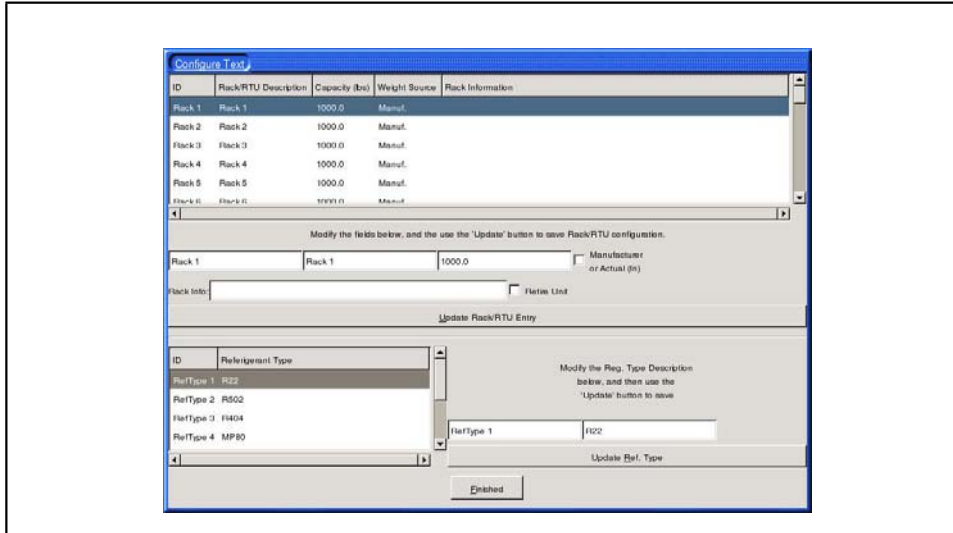


Figure 3-3 Rack/Refrigerant Type Name

3.1.2.1. Changing the Rack/RTU Description

The scroll box at the top of the Configure Text dialog box lists all of the racks and RTU compressors that may be set up for use in the RMS. The list includes eight racks, with ID numbers Rack 1 through Rack 8, and 50 RTUs with four compressors each (RTU 01-1 through RTU 50-4). The IDs may not be changed.

Assign all racks and RTU compressor stages to appropriately numbered IDs in the scroll box. For example, if your site has four racks and 14 RTUs with two compressors each, use Rack 1 - Rack 4 to set up your racks, and RTU 01-1/RTU 01-2 through RTU 14-1/RTU 14-2 for RMS setup. Leave all unused entries in their default configurations, or else change each unused entry's Rack/RTU Description to "UNUSED."

To customize this list with info about the site's racks and RTUs:

1. Left-click the desired entry in the scroll box to highlight it.
2. After left-clicking the row, note the selected rack's current ID, Rack/RTU Description, Capacity, and Rack Info are shown in the fields directly below the scroll box.
3. Click where the Rack/RTU Description is, and enter the desired description of the rack or RTU.
4. Click the Capacity field, and enter the rack or RTU's refrigerant capacity (in pounds).
5. If the capacity you entered in Step 5 is based on the actual amount of refrigerant measured in the rack or RTU's initial charge, put a check in the "Manufacturer or Actual (In)" check box. Otherwise, if the capacity you entered is based on the manufacturer's rating only, leave this box unchecked.

6. In the Rack Info field, enter any pertinent information you wish to store about this system, such as model numbers or serial numbers.
7. Click "Update Rack/RTU Entry" to save changes to the rack or RTU entry.
8. Click on the next row in the scroll box to set up the next system. Follow these steps for each rack or RTU you need to set up.

3.1.2.2. Editing the Refrigerant Types List

The RMS supports up to eight different refrigerant type entries. By default, the RMS uses a refrigerant type list comprising the most commonly used refrigerants in HVAC/R. To add or change refrigerant types:

1. In the scroll box at the bottom of the Configure Text dialog box, highlight the row that represents the refrigerant type entry you wish to change.
2. Note when left-clicked, the refrigerant type's ID and Ref. Type Description appear in the fields to the right of the Refrigerant Type scroll box.
3. Left-click the Ref. Type Description field, and enter the designator of the refrigerant you wish to add (for example, R404A, or R22).
4. When finished, click Update Ref. Type to save changes. Repeat these steps for each refrigerant type you wish to add or change.

3.1.2.3. Retiring a Rack or RTU

WARNING! Retiring a unit will completely erase all previously saved data, all charging sessions for the rack or RTU, and any EPA required leak rate calculations. This data can NOT be retrieved once a rack or RTU is retired.

Retiring a unit signifies that the rack or RTU is no longer being used. In the event that a rack or RTU has to be retired from service:

1. In the scroll box at the top of the Configure Text screen, highlight the rack or RTU you wish to retire.
2. Locate the "Retire Unit" check box in the fields below the scroll box. Left-click this box once to place a check in the Retire Unit box.
3. Click "Update Rack/RTU Entry" to retire the rack or RTU.

All historical data regarding the rack or RTU's charging sessions and leak rate calculations will be deleted. The rack/RTU's Rack Info field will be erased, and the Description and Capacity values will be reset to its default values.

3.2. TCP/IP Network Setup

When connected to a facility network, the RMS has the capability of uploading log and alarm data to a remote server via FTP. The RMS must be connected to the network using the Ethernet port located in the junction box on the side of the RMS enclosure (shown in **Figure 2-2** on page 3). When this connection is made, you must set up the RMS's IP address and other information using the netconfig utility.

1. Hold down the Ctrl and Alt keys, and press F3.
2. The screen will prompt you for a login username. Type **root** and press Enter.
3. The screen will prompt you for a password. Type **default** and press Enter.
4. If the RMS says the password is incorrect, repeat steps 2 and 3 again using username **root** with password **asp7040**.
5. When the command prompt appears at the bottom of the screen, type **netconfig** and press Enter. The screen will ask if you wish to set up networking. Press Enter to select "Yes." The Configure TCP/IP screen will be shown (**Figure 3-4**).

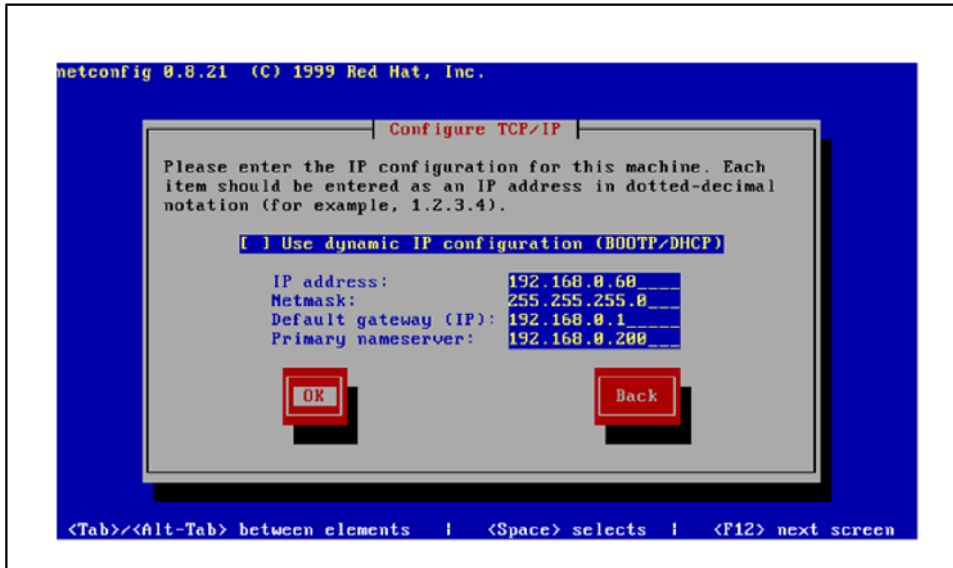


Figure 3-4 Configure TCP/IP Screen in Netconfig

6. If the site network uses DHCP or BOOTP:
 - 6a. Press Space with the "Use dynamic IP configuration" field highlighted. This will put an "X" in between the brackets, signifying this option is selected.
 - 6b. Press Tab to highlight the OK button, and press Return.
 - 6c. The Configure TCP/IP dialog will close and return you to the command prompt. Type **reboot** and press Enter. The RMS system will reboot and return to the standard graphical interface.
7. If the site network requires fixed IP information:
 - 7a. Press Tab to select the IP address field. Enter the IP address for the RMS unit here.
 - 7b. Press Tab to select the Netmask field. Enter the subnet mask used by the network here.
 - 7c. Press Tab to select the Default gateway (IP) field. Enter the IP address of the primary gateway for this network.
 - 7d. Press Tab to select the Primary nameserver field. Enter the IP address of the nameserver used by this network.

- 7e. Press Tab to highlight the OK button. Double-check that all entered information is correct, and press Enter to save changes and exit. If information needs to be edited, use Alt+Tab to scroll back to the fields you need to edit. You may also select "Cancel" if you wish to exit netconfig without saving your information.
- 7f. The Configure TCP/IP dialog will close and return you to the command prompt. Type **reboot** and press Enter. The RMS system will reboot and return to the standard graphical interface.

When reboot is complete, the RMS should be properly configured to perform FTP transfers.

4 Operation

4.1. Adding Refrigerant

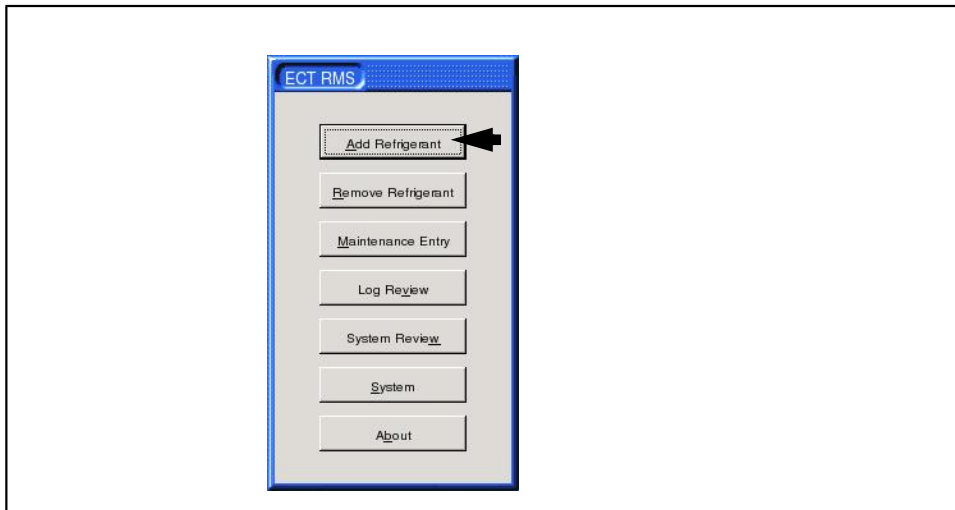


Figure 4-1 Add Refrigerant (From Main Menu)

To add refrigerant to the system, click the “Add Refrigerant” button on the Main Menu (**Figure 4-1**). This will bring up the “RMS Add Cycle Configuration” screen as seen in **Figure 4-2**.

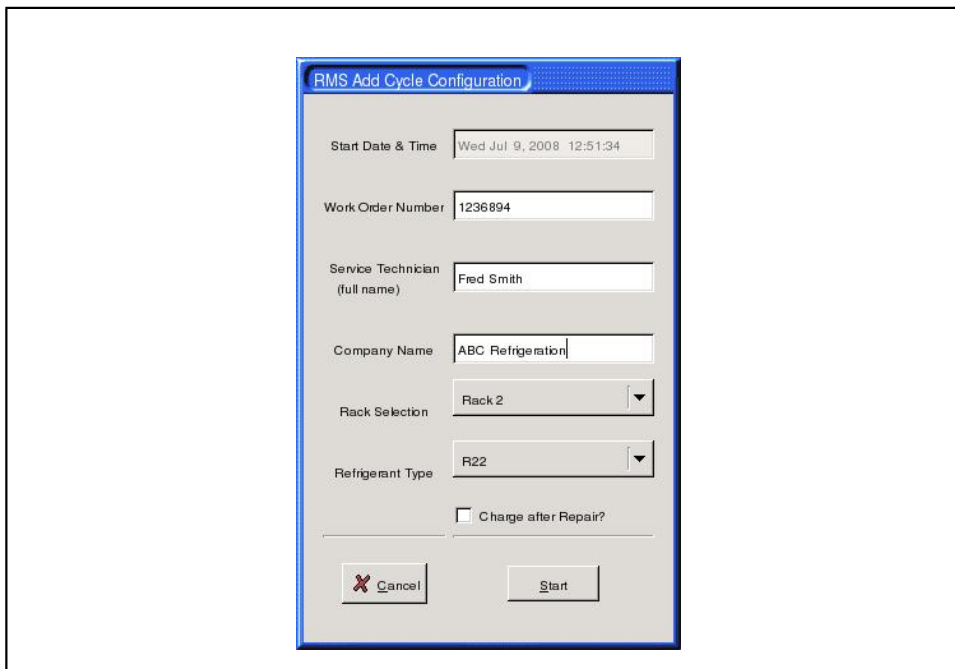
The image shows a software interface titled "RMS Add Cycle Configuration". It contains several input fields and a checkbox. The "Start Date & Time" field is pre-filled with "Wed Jul 9, 2008 12:51:34". The "Work Order Number" field contains "1236894". The "Service Technician (full name)" field contains "Fred Smith". The "Company Name" field contains "ABC Refrigeration". The "Rack Selection" dropdown menu is set to "Rack 2". The "Refrigerant Type" dropdown menu is set to "R22". There is a checkbox labeled "Charge after Repair?" which is currently unchecked. At the bottom, there are two buttons: "Cancel" (with a red X icon) and "Start".

Figure 4-2 RMS Add Cycle Configuration

1. The Start Date & Time field will automatically be filled in with the current system date and time, and may not be changed by the user.

2. Enter the work order number in the Work Order Number field.
3. Enter the full name of the technician adding refrigerant in the Service Technician field.
4. Enter the name of the company for which the technician named in Step 3 is employed in the Company Name field.
5. Left-click the down arrow button next to the Rack Selector field. The list that appears shows the names or descriptions specified in the "Rack/RTU Description" for each of the eight racks (see **Section 3.1.2.1.**). Left-click the name or description of the rack to which you wish to add refrigerant.
6. Left-click the down arrow button next to the Refrigerant Type field. The list that appears shows the names of the refrigerant types specified in the RMS system configuration (see **Section 3.1.2.2.**). Left-click the name of the refrigerant type being added to this rack.
7. If you are adding a charge after fixing a refrigerant leak, put a check in the "Charge After Repair?" checkbox.
8. Click "Finish." The RMS screen will now show the RMS Add Status dialog box (**Figure 4-3**).

Figure 4-3 RMS Add Status

The RMS is now ready for you to add the refrigerant charge. The RMS Add Status dialog box on the screen will give you information on how the refrigerant charge is progressing, including the elapsed time, scale weight, and total pounds dispensed. The Charging State field will prompt you through the various steps of the charging process.

In the beginning, the "Charging State" field should read "Process Start Wait for Door Open." To add the refrigerant charge:

9. Open the door of the RMS unit ("Charging State" field will change to "Process Start Wait for Door Closed").

10. Place the refrigerant tank on the scale inside the RMS enclosure.
11. Attach the refrigerant tank to the main valve inside the enclosure using the included hose.
12. Fully open the valve on the refrigerant tank.
13. Close and latch the door on the RMS ("Charging State" field will change to "Waiting on User Start/Continue").
14. If any additional valves need to be opened to charge the system, open the valve(s) now.
15. Begin the charging by clicking the "Select Here to Start/Continue Charging Process" button.

When this button is pressed, the RMS will open the valve for the selected rack. The lighted indicator on the right side of the RMS screen will glow to indicate the valve is open. Then, the main tank valve will open, and dispensing of refrigerant will begin.

As the system is charging, you should see the scale weight decrease and the total pounds dispensed increase in the RMS Add Status screen.

4.1.1. Switching Tanks During Charging

If the tank becomes empty during charging, the scale weight and total pounds dispensed will stop changing. If more refrigerant needs to be added, you may remove the tank during the charging process and replace it with a new tank.

16. Open the RMS enclosure door. This will automatically close the main tank valve.
17. Close the valve on the empty refrigerant tank. Disconnect the empty tank and remove it from the RMS enclosure.
18. Place a new tank on the RMS scale, and connect it to the main angle valve with the same hose used by the previous tank.
19. Fully open the refrigerant tank valve.
20. Close and latch the door.
21. Click the "Start/Continue" button. The main tank valve will open and charging will resume.

This process can be repeated as many times as needed to complete the charging process, and the RMS will automatically keep track of the total amount of refrigerant dispensed.

4.1.2. Stopping the Charge

When the proper amount of refrigerant has been dispensed, click the "Stop" button to start the pump down cycle. The main tank valve will close and the pump down timer will start. The amount of time the RMS will remain in pump down is user-configured (see **Section 3.1.1.1., *Entering Store Info***). At the end of the pump down timer, the rack valve will close. The charge addition process is now complete.

4.1.3. Final (Post-Charging) Screens

When the charge addition is complete, the RMS display screen will show one of two screens, depending on whether or not you checked the "Charge after Repair?" checkbox.

If the "Charge after Repair?" checkbox was left unchecked, the RMS will show a dialog box that summarizes the details of the charge addition, repeating the user-entered information such as technician name, work order, etc. and including the total amount of refrigerant dispensed. The displayed information is for review only. Click "Finished" when finished reviewing this information to return to the Main Menu screen.

If the "Charge after Repair?" checkbox was checked, the RMS display will show the "Description" dialog box shown in **Figure 4-4**. In addition to summary information about the charge you just added, you must specify information about the leak that was repaired, such as where the leak occurred, how it was repaired, and what method(s) were used to verify the leak no longer exists. Enter the information requested, and click "Finished" to save the information and return to the Main Menu screen.

Description

Charge Details:

Ticket Date & Time: Mon Jul 7, 2008 12:35:25
Site Name: ECT
Ticket Number: 139596
Technician's Name: Joe Smith with ABC Refrigeration
Active Rack: Rack 4 using R22
Rack Information:
RackCapacity: 1000 lbs 0 ozs (Manufacturer)
Removed Amount: 0 lbs 0 ozs (Returned=0, Reused=0)
Total Amount: 0 lbs 0 ozs 0:00:03 secs

Location of Leak: King Valve

How Leak was Repaired: Replaced king valve

Verification Method(s):
 Soap Bubbles Vacuum Test using Micron Gauge
 Electronic Leak Detector Fluorescent Dye and Black Light
 Ultrasonic Leak Detector Pressure Test

Finished

Figure 4-4 Charging Session Description

The "Description" screen is also used when adding an initial charge to a new rack using the RMS. Refer to **Section 5.1**.

4.2. Removing Refrigerant

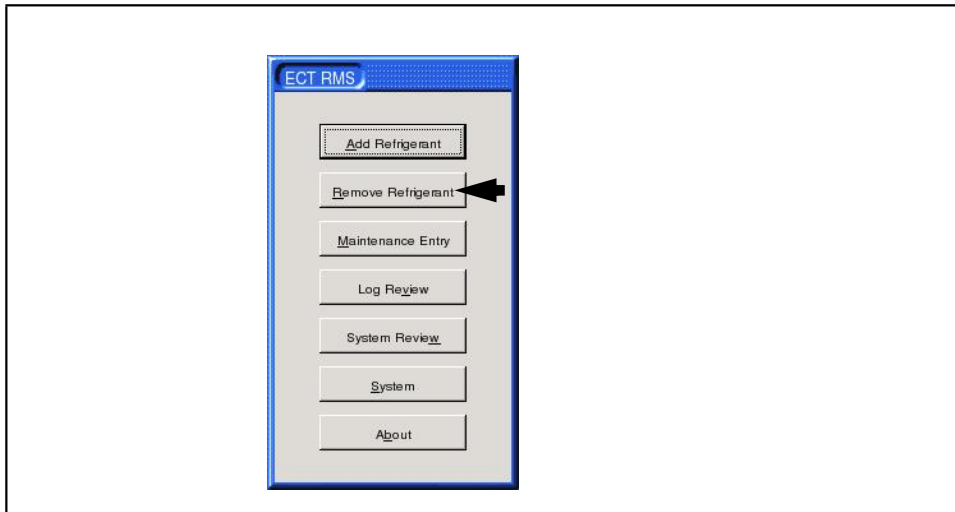


Figure 4-5 Main Menu (Remove Refrigerant Button Highlighted)

The RMS is equipped with a special valve arrangement that will allow refrigerant to flow from the rack system to a recovery drum inside the enclosure when the “Remove Refrigerant” process is initiated.

The process to remove refrigerant works exactly as described for adding the refrigerant. Follow the same steps outlined in **Section 4.1., *Adding Refrigerant***. Note the following differences between the process for adding and removing:

- The order of valve opening during the start of a removal operation is: 1) rack valve opens, 2) reclaim valve opens, and 3) main tank valve opens.
- The RMS Add Status screen will show refrigerant added back to the tank as a negative value in the "Refrigerant Dispensed" field. In other words, if 2 lbs. 7 oz. of refrigerant is added to the tank, the Refrigerant Dispensed field will show "-2 lbs. -7 oz."
- When charging is finished, the order of valve closing is: 1) main tank valve closes, 2) pump down delay is observed, 3) reclaim valve closes, and 4) rack valve closes.

4.3. HVAC

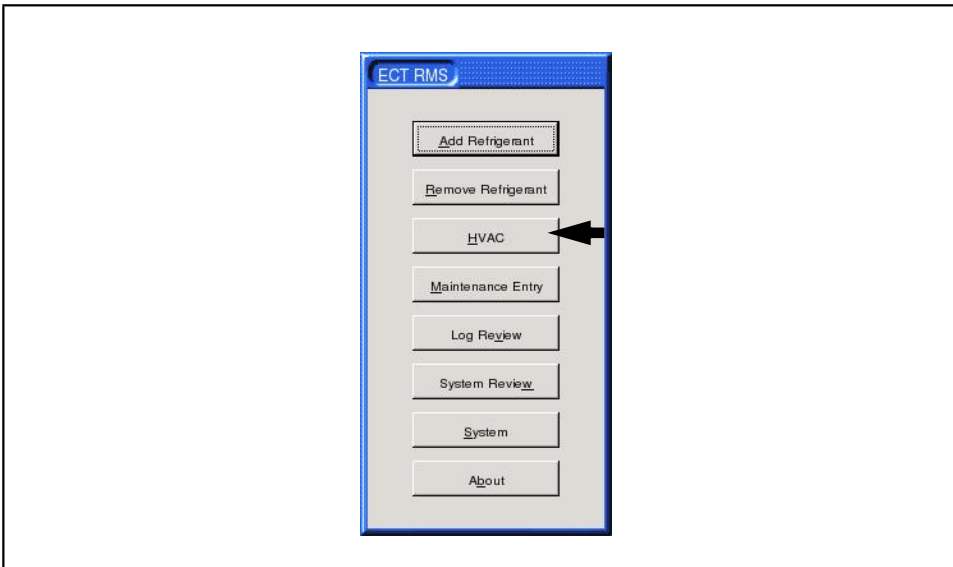


Figure 4-6 Main Menu (HVAC Button Highlighted)

The RMS may track the addition and removal of refrigerant from HVAC systems; unlike the racks, however, the RMS does not use the scale to automatically measure dispensation or removal. Adding and removing refrigerant from HVAC systems must be performed and measured manually, and then entered by hand in the RMS.

To add or remove refrigerant from an HVAC unit, you must check the "HVAC Enabled" box in the System Setup screen (see **Section 3.1.1.1.**, *Entering Store Info*). When this box is checked, the "HVAC" button will appear in the Main Menu.

1. Click the "HVAC" button on the Main Menu. The RMS RTU Operation screen will be shown (**Figure 4-7**).




Figure 4-7 RMS HVAC (RTU) Cycle Configuration

2. Enter the work order number in the Work Order Number field.
3. Enter the full name of the technician adding refrigerant in the Service Technician field.
4. Enter the name of the company for which the technician named in Step 3 is employed in the Company Name field.
5. Left-click the down arrow button next to the RTU Selector field. The list that appears shows the names or descriptions specified in the "Rack/RTU Description" for each of the four compressor stages for all 50 RTUs (see **Section 3.1.2.1**). Left-click the name or description of the RTU compressor stage to which you wish to add or remove refrigerant.
6. Left-click the down arrow button next to the Refrigerant Type field. The list that appears shows the names of the refrigerant types specified in the RMS system configuration (see **Section 3.1.2.2**). Left-click the name of the refrigerant type being added to this rack.

7. Click "Finished." The RMS RTU Operation screen will appear (**Figure 4-8**).

The screenshot shows a software interface for managing RTU operations. It features a title bar 'RMS RTU Operation' and a main content area with several sections. The first section shows the current date and time. The second section identifies the active RTU. The third section allows for updating the initial charge, with separate input fields for pounds and ounces and a corresponding button. The fourth section is for recording the removal of refrigerant, including input fields for amount and checkboxes for disposal options. The fifth section is for recording the dispensing of refrigerant. The interface concludes with 'Next' and 'Cancel' buttons.

Figure 4-8 RMS RTU Operation

The RMS RTU Operation screen (**Figure 4-7**) allows you to perform one of three functions: adding an amount of refrigerant, removing an amount of refrigerant, and updating the recorded initial charge of the RTU stage.

4.3.1. Adding Refrigerant to RTU

To mark the addition of refrigerant to this RTU, simply enter the amount added (in pounds and ounces) in the "Enter Amount Dispensed" fields, and click "Next." A dialog box will be displayed repeating the details of the operation, and showing the new logged "Total Amount Dispensed" value for this RTU with the amount you just added included in the total.

4.3.2. Removing Refrigerant from RTU

To mark the removal of refrigerant from this RTU, enter the amount removed (in pounds and ounces) in the "Enter Amount Removed" fields. Then, select one of the check boxes below the fields to indicate what will be done with the removed refrigerant:

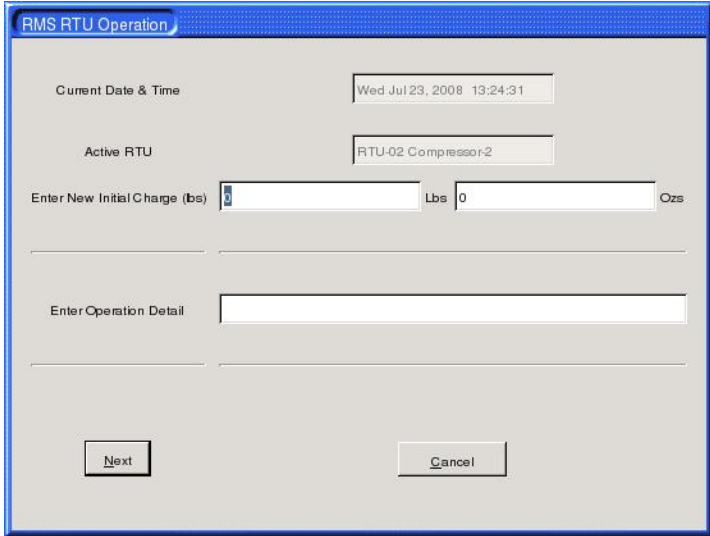
- **Refrigerant Returned to Vendor** - Select this if the refrigerant will be returned to vendor.
- **Refrigerant Reused** - Select this if the refrigerant will be re-used elsewhere in the system.

Click "Next" when finished entering information. A dialog box will be displayed repeating the details of the operation, and showing the new logged "Total Amount Dispensed" value for this RTU with the amount you just removed included in the total.

4.3.3. Changing the Initial Charge of an RTU

The "Current Initial Charge" fields on the RMS RTU Operation screen show the initial charge amount entered for this RTU stage in the Rack/RefType Names screen (see **Section 3.1.2., Rack/RefType Names**). If the initial charge amount needs to be altered, it may be done from this screen by clicking the "Update Init Charge" button.

When clicked, the system will prompt you for a password. Note - Distribution of the password required to change initial charge is controlled by customer policy, and may not be obtained from Emerson Climate Technologies. After entering the correct password, a dialog box will appear prompting you to enter the new initial charge amount and a brief description of why the amount is being changed (**Figure 4-9**).



The screenshot shows a dialog box titled "RMS RTU Operation". It contains the following fields and controls:

- Current Date & Time:** A text box displaying "Wed Jul 23, 2008 13:24:31".
- Active RTU:** A text box displaying "RTU-02 Compressor-2".
- Enter New Initial Charge (lbs):** A numeric input field with a value of "0".
- Lbs:** A text box with a value of "0".
- Ozs:** A text box.
- Enter Operation Detail:** A large text area for providing a description of the change.
- Next:** A button to proceed with the changes.
- Cancel:** A button to cancel the operation.

Figure 4-9 RTU Initial Charge Screen

Enter the new charge amount in the "Enter New Initial Charge" field (in lbs.). Enter the explanation for the charge amount change in the Enter Operation Detail field. When finished, click Next to save changes to the initial charge and return to the RMS RTU Operation screen.

4.4. Maintenance Entry

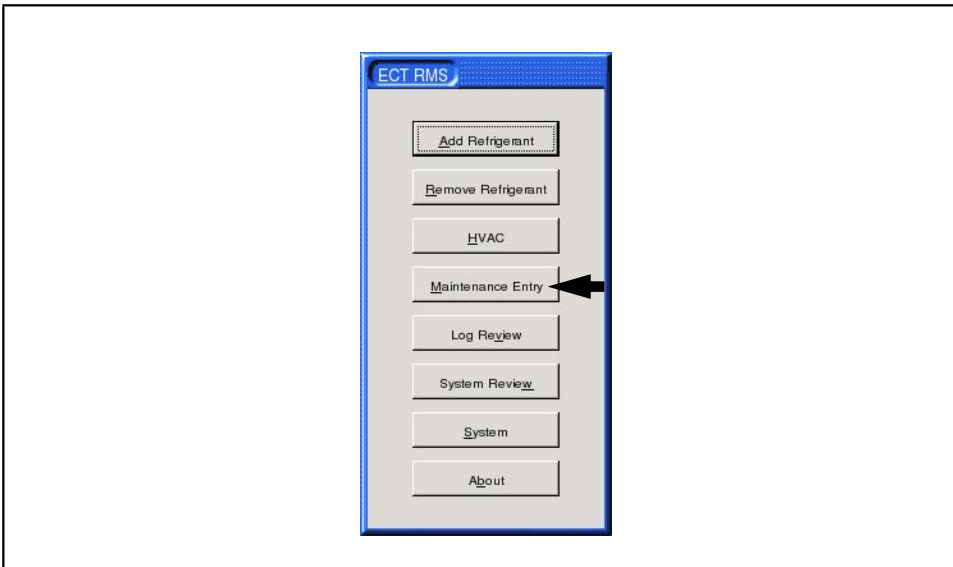


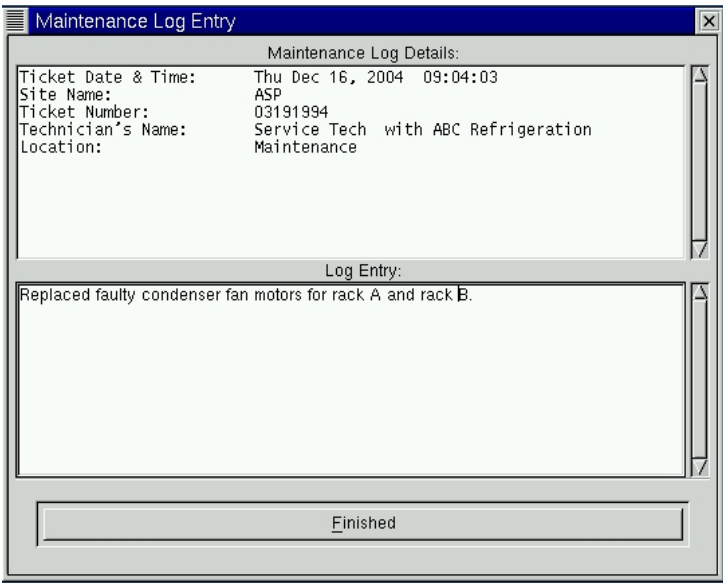
Figure 4-10 Main Menu (Maintenance Entry Button Highlighted)

The Maintenance Entry feature of RMS is used to log other types of store or site maintenance that do not directly deal with adding or removing refrigerants. Examples of operations that may be logged here include compressor repairs, addition of oil, condenser fan repairs, and preventative maintenance.

Maintenance Entries are also used to record initial charges for racks and RTUs. The process for doing this is explained in **Section 5, Initial Charging**. For entering maintenance entries not related to initial charges:

1. Click the "Maintenance Entry" button on the Main Menu.
2. Enter the work order number in the Work Order Number field.
3. Enter the full name of the technician adding refrigerant in the Service Technician field.
4. Enter the name of the company for which the technician named in Step 3 is employed in the Company Name field.
5. Click the down arrow button next to the "Location" field. If the maintenance operation you are logging deals specifically with a rack or RTU already set up in the RMS's RTU/RefType Names screen (**Section 3.1.2.**), select the name or description of the rack or RTU from the drop-down list. If the operation does not deal with a rack or RTU listed here, select "Maintenance" from this list.
6. Click "Start." The "Maintenance Log Entry" screen will appear (**Figure 4-11**). This screen repeats the data you just entered and allows you to enter a detailed description of what

maintenance was completed. Enter a detailed description of the maintenance operation in the Log Entry box. When completed, click “Finished” button to save and exit.



The screenshot shows a window titled "Maintenance Log Entry" with a close button (X) in the top right corner. The window is divided into three main sections:

- Maintenance Log Details:** A text area containing the following information:
 - Ticket Date & Time: Thu Dec 16, 2004 09:04:03
 - Site Name: ASP
 - Ticket Number: 03191994
 - Technician's Name: Service Tech with ABC Refrigeration
 - Location: Maintenance
- Log Entry:** A text area containing the description: "Replaced faulty condenser fan motors for rack A and rack B."
- Finished:** A button at the bottom of the window.

Figure 4-11 Maintenance Entry

4.5. Log Review

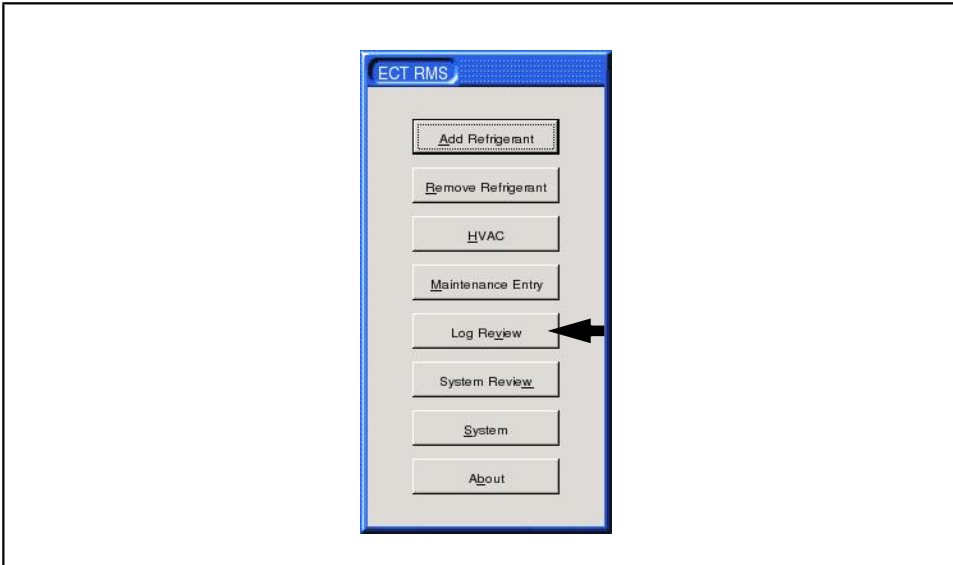


Figure 4-12 Main Menu (Log Review Button Highlighted)

All the information the RMS gathers about every charging session and every maintenance entry is stored in the internal memory of the RMS. This information can be analyzed by clicking the “Log Review” button on the default screen. This button opens the RMS data log shown in **Figure 4-13**. All entries are listed with the most recent event appearing first.

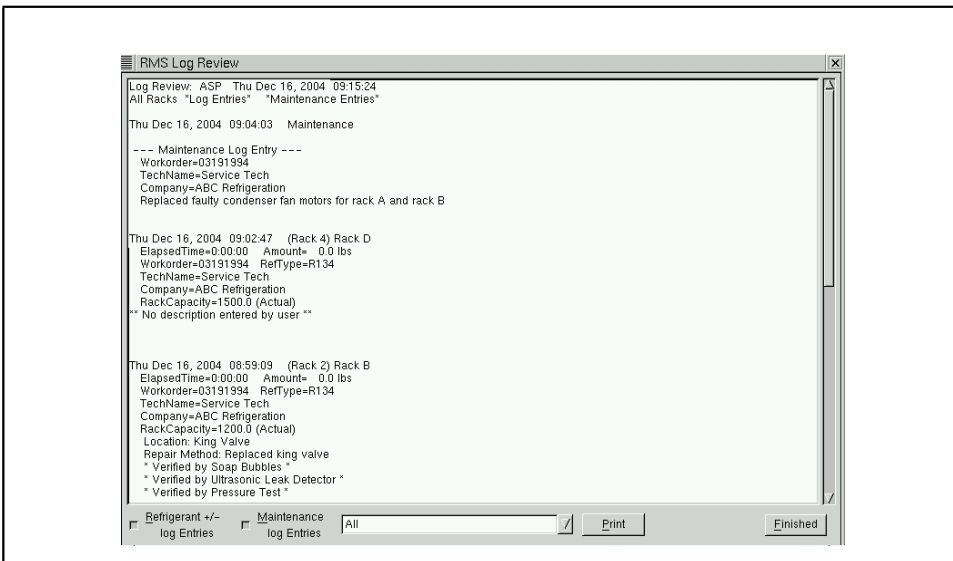


Figure 4-13 Log Review

The bottom of the screen has check boxes labeled “Refrigerant +/- log Entries” and “Maintenance log entries”. Checking both these boxes will display all refrigerant charging sessions and all maintenance entries. Un-checking either of these boxes will result in log entries of those types being hidden. In addition, the drop down menu will allow you to limit the displayed log entries to only those belonging to a particular rack or RTU, or all maintenance entries whose location is marked as "Maintenance" (see **Section 4.4.**). These tools make it easier to sort through numerous entries when searching for a particular record.

If both check boxes are un-checked, the only records available for viewing are the initial charge(s). The initial charging information is always visible, regardless of check box or drop down menu settings.

4.6. System Review

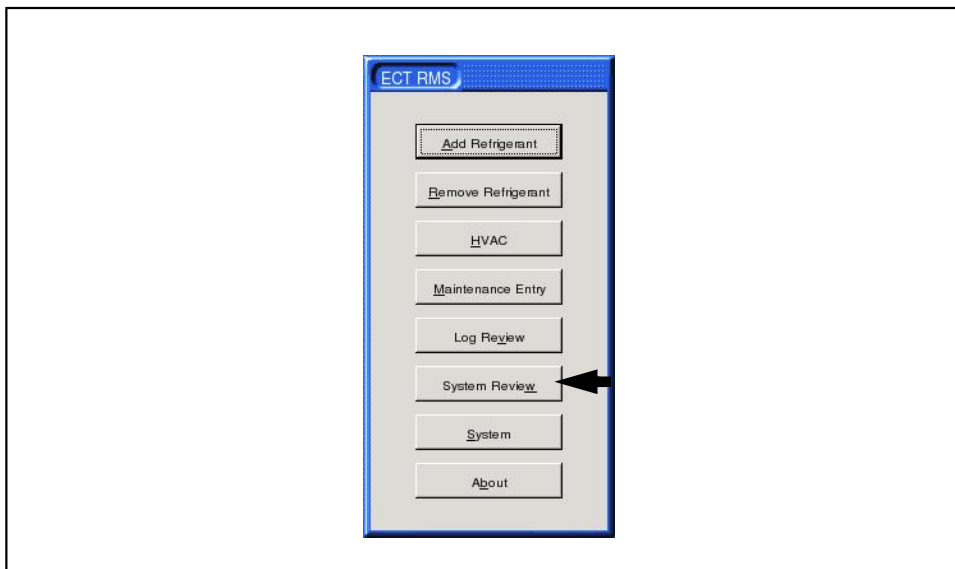


Figure 4-14 Main Menu (System Review Button Highlighted)

The “System Review” button on the default screen allows viewing of the system settings without giving permission to change these values. Changing these values must be done by clicking the "System" button and entering the appropriate password (see **Section 3.1.1.**).

4.7. About

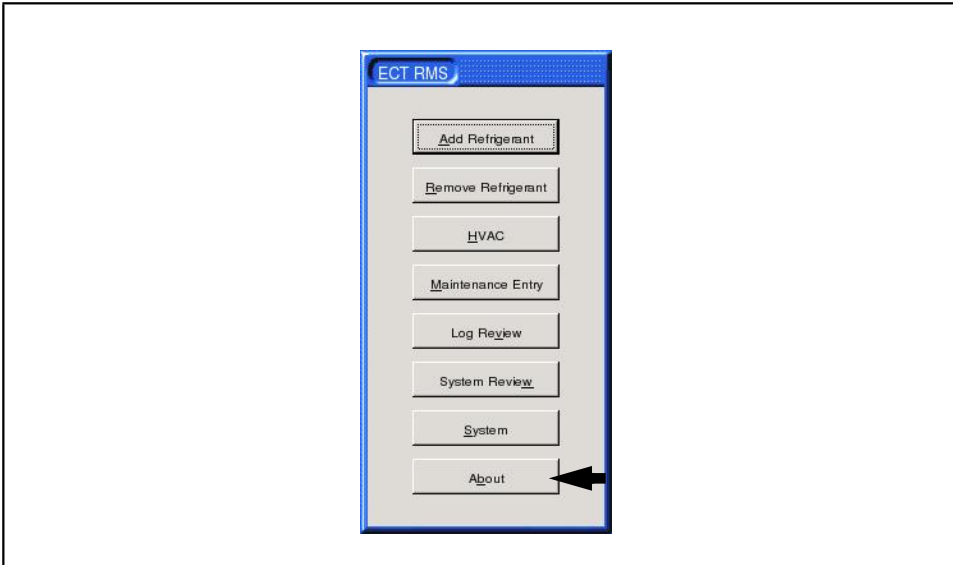


Figure 4-15 Main Menu (Log Review Button Highlighted)

The “About” button displays the version of the software currently in use by the RMS, as well as any special functions that are installed.

4.8. FTP Display

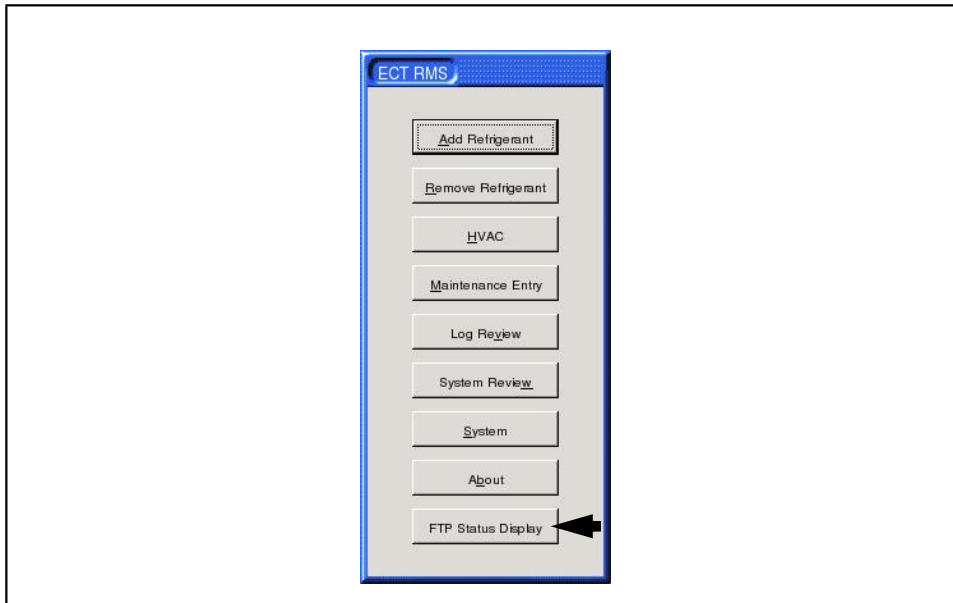


Figure 4-16 Main Menu (Log Review Button Highlighted)

If the "FTP Enabled" checkbox is checked in the Site Configuration (see **Section 3.1.1.3., FTP Configuration**), the Main Menu will display a button at the bottom of the menu labeled "FTP Display." Clicking this button will show a dialog box displaying the current FTP settings, such as the FTP server IP address or domain name, login information, the current FTP status, the result of the last FTP attempt, and any error messages related to FTP.

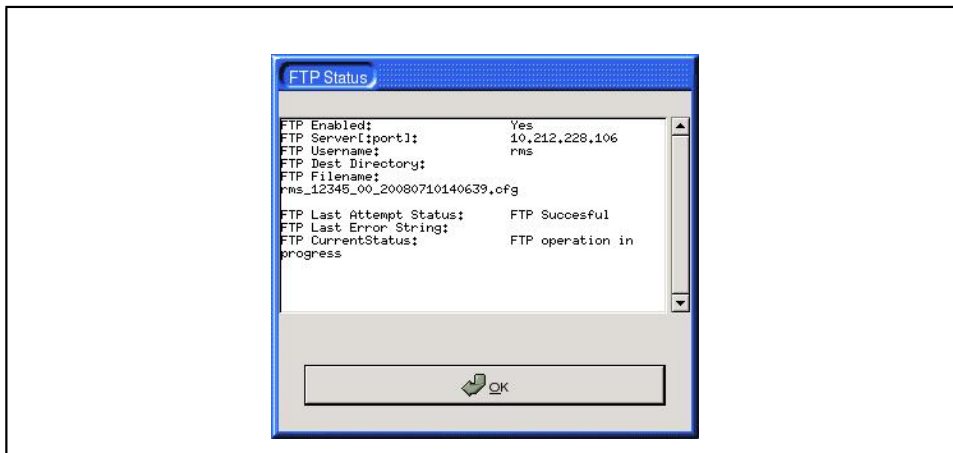


Figure 4-17 FTP Status Screen

5 Initial Charging

5.1. New Install

When the RMS unit is installed in a new installation that has not yet charged the refrigeration system(s), the initial refrigerant charging will be done via the RMS. This process requires a few extra steps to ensure that the RMS has all the information necessary to perform the calculations needed for accurate record keeping.

1. Use the "Add Refrigerant" button on the Main Menu to add the initial refrigerant charge (see **Section 4.1.**, *Adding Refrigerant*), following these additional steps:
 - Put a check in the "Charge after Repair?" box.
 - After adding the refrigerant charge, when the "Charge Details" screen prompts you to enter the Location of Leak and How Leak Was Repaired, enter in both fields "No leak, initial fill session."
2. After adding refrigerant, use the "Maintenance Entry" button on the Main Menu to enter a maintenance entry (see **Section 4.4.**, *Maintenance Entry*), following these additional steps:
 - In the "Location" field, select the rack whose initial charge you just completed.
 - When the Maintenance Log entry screen appears, there will be a window in the middle of the screen that will display new initial fill amount. The number in this field should equal the amount of refrigerant added during the initial charge. If this number is not accurate, put a check in the "Initial Charge Amount Entered" box and enter the correct charge amount in the field below.

- In the Maintenance Log box, enter "Initial Charging Complete." If manual alteration of the initial fill amount was necessary, also include an explanation of why this number was manually altered.

The screenshot shows a software window titled "Maintenance Log Entry" with a sub-header "Maintenance Log Details:". The window contains the following information:

- Ticket Date & Time: Thu Jul 10, 2008 14:01:08
- Site Name: ECT
- Ticket Number: 125239
- Technician's Name: Jim Smith with ABC Refrigeration
- Location: Rack 6
- Previously Added Amount: 0.0 lbs

Below this information is a section for "Initial Charge Amount Entered (below)". It includes a checked checkbox and a text input field containing "12.5".

Underneath is a "Log Entry:" section with a text area containing "Initial charging complete." and a "Finished" button at the bottom.

Figure 5-1 Maintenance Log Details (Used for Initial Charge Entry)

5.2. Retrofit Install

When the RMS is installed at a location that is already in operation, rack refrigerant capacity/initial fill information must be manually entered into the RMS. This information should be obtained from records that are already present on site so as to ensure consistency between old records and the new information stored by the RMS. Once the rack capacity/initial fill values are acquired, the following steps will update the RMS.

1. Follow the steps outlined in **Section 3.1.2., Rack/RefType Names**, to enter the correct initial charge amount to each rack in the rack's "Capacity" field. If the charge amount you are entering is based on the actual amount of refrigerant measured in the rack's initial charge, put a check in the "Manufacturer or Actual (In)" check box. Otherwise, if the charge you entered is based on the manufacturer's capacity rating only, leave this box unchecked.
2. After updating the rack's Capacity field with the initial charge amount, use the "Maintenance Entry" button on the Main Menu to enter a maintenance entry (see **Section 4.4., Maintenance Entry**), following these additional steps:
 - In the "Location" field, select the rack whose initial charge you just entered in the Rack/RefType Names screen.
 - When the Maintenance Log entry screen appears, there will be a window in the middle of the screen that will display new initial fill amount. Put a check in the "Initial Charge Amount Entered" box, and manually enter the same charge amount in the field below you just entered in the Capacity field for the rack's Rack/RefTypes Name entry.

- In the Maintenance Log box, write a note to indicate the initial charge amount was manually entered in the RMS. Click "Finished" to save and exit.

Repeat these steps for each rack to be logged by the RMS.

5.3. Adjusting Initial Fill (the Initial Charge Increase/Decrease Buttons)

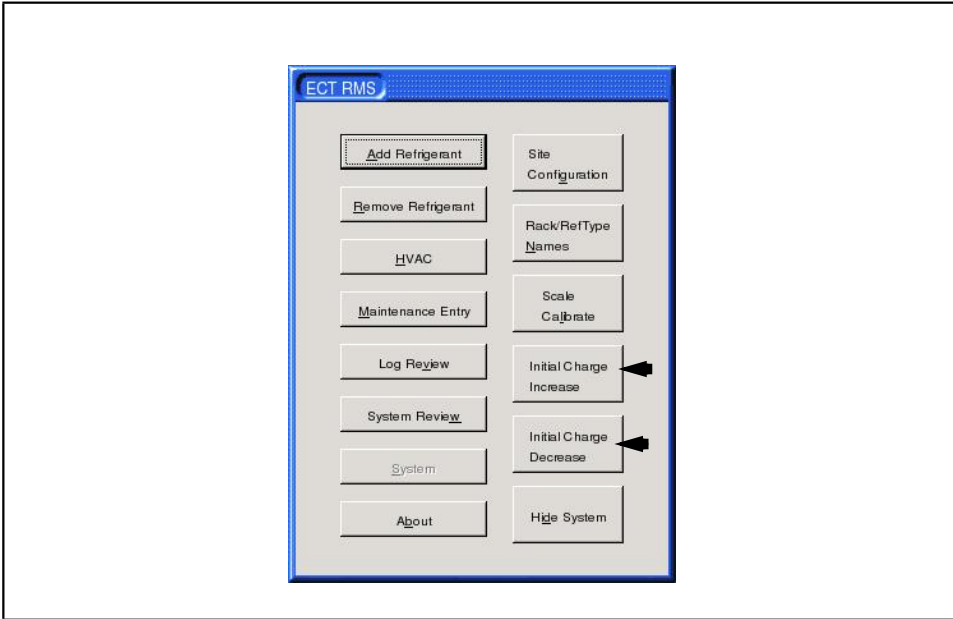


Figure 5-2 Main Menu With System Buttons (Initial Charge Increase/Decrease Buttons Highlighted)

In the event that the location makes a change that will alter the amount of refrigerant that makes up the systems full charge, refrigerant will have to be added or removed to return the system to a fully charged state. In this case, any additional refrigerant added to the system should not be counted as a leak. The RMS provides for this situation by allowing authorized users to add or remove refrigerant without impacting the leak rate calculations.

NOTE: The Initial Charge Increase and Initial Charge Decrease buttons may only be used if the rack has already had an initial charge recorded. If the initial charge has not yet been recorded as per the instructions in Section 5.1. or Section 5.2., the rack will not be displayed as a selectable option in the Initial Charge Increase/Decrease dialog boxes.

1. From the Main Menu, click the "System" button to make the System Menu buttons visible.
2. Choose Initial Charge Increase to add to the initial charge, or Initial Charge Decrease to remove from the initial charge.
3. The system will prompt you for a password. Note - Distribution of the password required to change initial charge is controlled by customer policy, and may not be obtained from Emerson Climate Technologies.

4. The screens that follow are identical to the screens used to add and remove refrigerant (explained in **Section 4.1.** and **Section 4.2.**). Refer to these instructions to add or remove refrigerant.
5. When the desired amount of refrigerant has been added/removed, the RMS will automatically switch to the Maintenance Entry screen, with the Location automatically set to the specified rack. In the window in the middle of the Maintenance Entry screen, the new initial charge amount will be displayed. Check the new value for accuracy and check the “Initial Charge Amount Entered” box. Add a note to the maintenance log entry explaining that the initial charge has been changed and for what reason(s). Click “Finished” to save data.

6 Scale Calibration

The scale used in the RMS ships from the factory pre-calibrated and should need no adjustment unless the scale is damaged and must be replaced. The scale may be calibrated when necessary using the "Scale Calibrate" button in the System Menu.

1. From the Main Menu, click "System" to display the System Menu buttons.
2. Left-click the "Scale Calibrate" button. The "Configure/Calibrate Scale" screen will appear (**Figure 6-1**).

Zero Reading (mW)	520	Set Calibrate Zero
Calibrate Weight (lbs)	200.0	(update at left)
Calibrate Reading (mW)	4046	Set Calibrate Reading
Maximum Weight (lbs)	200.0	(update at left)
Date Last Calibrated		Debug Calibration
Current Reading (lbs)	81.1	2010 (mW)
Cancel		Finished

Figure 6-1 Scale Calibration

3. Remove all objects from the scale.
4. With the scale empty, click the "Set Calibrate Zero" button.
5. Place an object of known weight on the scale.
6. Enter the weight of the known object in the "Calibrate Weight (lbs)" field (in pounds).
7. Click the "Set Calibrate Reading" button.
8. Verify that the "Current Reading (lbs)" field at the bottom of the screen shows the same weight as the value you just entered in the "Calibrate Weight (lbs)" field.
9. Remove the object from the scale. With the scale empty, verify the "Current Reading (lbs)" field now reads "0.0".
10. Click "Finished" to save the calibration data. The scale is now calibrated.

7 Troubleshooting

7.1. RMS Does Not Power Up

1. Check for 120 VAC at the RMS terminal points.
2. If voltage is ok at the terminal points, check the fuse inside the RMS fusible link.

7.2. No Response from the RMS

1. Check that the mouse and keyboard cables are firmly attached to the RMS head unit.
2. Reboot the RMS by cycling power to the unit.

7.3. Valve Indicators Light, But Valves Do Not Operate

1. Check that the plug-in connections in the rear of the enclosure are firmly seated.
2. Check that the relays in the electronics package are firmly seated.

