# **KCM low temperature reciprocating compressors**

2 to 5 HP for frozen food applications







# KCM low temperature reciprocating compressors

Copeland offers low temperature KCM integral horse power compressors. They come in a 2 To 5 HP range with R404A. This new series comprises of 5 models with an envelope which goes up to -37°C. It caters to a wide range of low temperature refrigeration applications like freezer cold rooms, continuous ice cream freezers, ice machines, frozen food storage etc. The KCM series is built on decades of experience in developing industry's best-selling reciprocating compressor; trusted by contractors and manufacturers for its proven track record of efficiency and reliability.

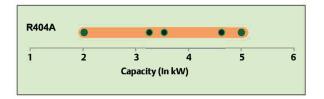
This high efficiency series comes with optimized motor design and gas suction path to make it suitable for low temperature applications. It also offers industry leading levels of reliability, especially at higher ambient temperatures, which is a critical factor in warmer global climates. With the release of the new R-404A based KCM series, customers have several technology choices to meet their ongoing refrigeration needs.

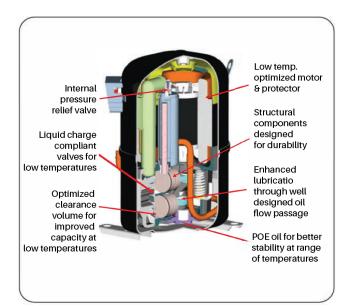


## Features and benefits

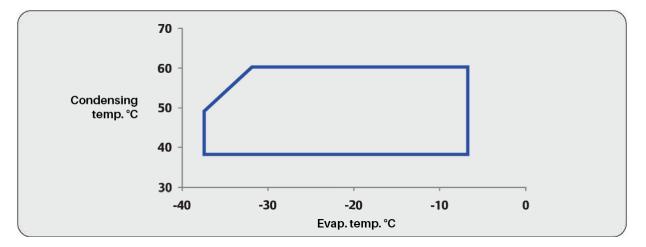
- Best-in-class energy efficiency
- Dedicated design for low temperature; optimized motor & gas suction path
- Proven reliability; designed for high ambient climate
- Wide line up in R404A

#### Product range





### R404A operating envelope



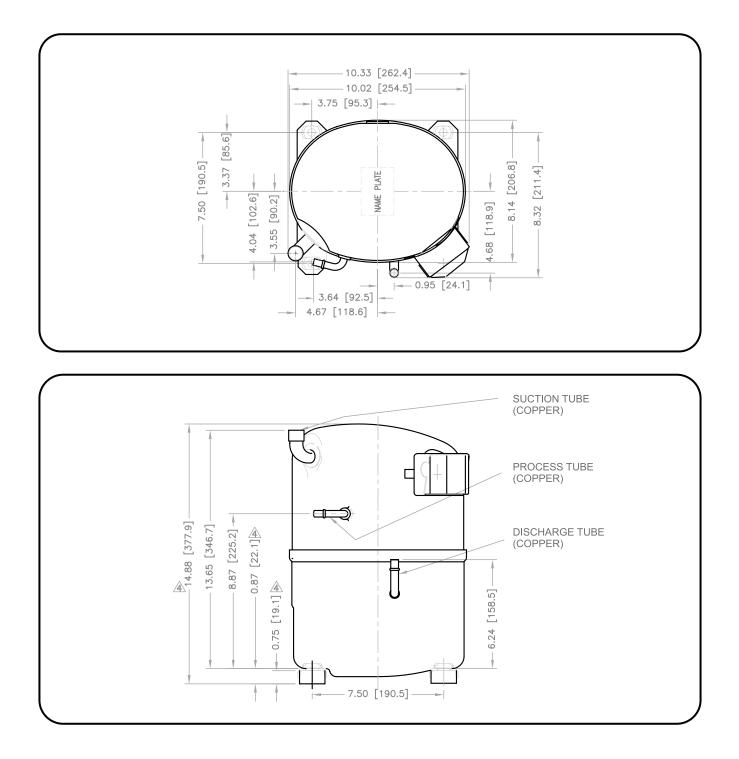
				R404A performance data					
Model	Nominal HP		Evap. temp. / condensing temp. (°C)	-37.2	-31.7	-23.3	-17.8	-12.2	-6.7
			38	721	1150	2016	2762	3660	4724
			43	553	932	1713	2396	3226	4217
		Refrigeration capacity (W)	49		707	1369	1967	2707	3603
			54		554	1064	1554	2182	2961
KCM475LAL-EX	2		60			875	1235	1728	2368
			38	760	860	950	1060	1256	1650
			43	860	970	1060	1175	1450	1890
		Power consumption (W)	49		1100	1160	1310	1645	2070
			54		1189	1230	1470	1760	2180
			60			1410	1580	1910	2256
			38	38 1204 2252 3273 4078 5373 7494	7494				
			43	679	1565	2731	3389	4457	6271
		Refrigeration capacity (W)	49		1401	2370	2938	3838	5403
			54		961	2034	2572	3360	4735
KCM512LAL-EX	3		60			1569	2135	2871	4113
			38	1256	1421	2020	2503	2934	3211
			43	1387	1508	2085	2583	3051	3389
		Power consumption (W)	49		1615	2157	2661	3159	3549
			54		1747	2255	2743	3262	3696
			60			2342	2833	3364	3833
		Refrigeration capacity (W)	38	1313	2454	3568	4445	5856	8169
			43	1130	2212	2880	3633	4571	6810
			49		1875	2479	3179	4058	5912
			54		1310	2107	2731	3531	5128
KCM515LAL-EX	3.75		60		4007	1690	2262	2959	4416
			38	1410 1301	1897 1741	2535 2449	2899 2951	3213 3476	3475 4023
		Power consumption (W)	43	1301	1741	2348	2951	3476	4023
		Power consumption (w)	54		2089	2348	2848	3494	4211
			60		2000	2834	3058	3525	4236
				4641	6058	7704	9641		
			43	1483	2396	3976	5263	6811	8682
		Refrigeration capacity (W)	49		6088	7954			
	4	nongeration capacity (w)	54		1385	2726	3935	5468	7389
			60			2005	3266	4883	6919
KCM517LAL-EX			38	1680	2185	2862	3259	3610	3912
			43	1688	2194	2928	3390	3826	4233
		Power consumption (W)	49		2195	2950	3455	3953	4444
			54		2251	2996	3517	4054	4605
			60			3122	3638	4192	4780
			38	1787	2929	5033	6639	8364	10167
			43	1691	2568	4344	5776	7365	9068
		Refrigeration capacity (W)	49		2161	3809	5141	6701	6701 8415
			54		1502	3111	4525	6168	7999
KCM520LAL-EX	5		60			2158	3727	5560	7618
NOWIGZULAL-LA		Power consumption (W	38	1802	2199	3119	3673	3960	3790
			43	1843	2174	3048	3606	3925	3814
			49		2414	3250	3959	4371	4382
			54		2446	3507	4259	4827	5022
			60			3092	4034	4819	5259

Capacity data at 4 °C return gas temperature, OK subcooling

		Prod	uct specifications @EN12	900-						
	Evap -35 °C, Cond -40 °C, RGT +20 °C SC OK									
Model	Units	KCM475	KCM512	KCM515	KCM517	KCM520				
Capacity	w	733	1553	1788	2272	2491				
Power	w	820	1425	1550	1900	2050				
EER	W/W	0.9	1.1	1.2	1.2	1.2				
Current	Amp	2.5	4.6	4	4.6	4.3				
	Mechanical specifications									
Displacement	cm'	51.47	82.27	89.68	94.61	101.9				
Oil charge	cm'	1330	1330	1330	1330	1330				
Oil type		POE	POE	POE	POE	POE				
Cooling type	CFM	350	350	350	350	350				
nternal pressure relief valve (pressure differential)	psig	450/550	450/550	450/550	450/550	450/550				
Suction connection	in	0.747/0.753	0.863/0.880	0.863/0.880	1 1/4 - 12 UNF-2A threads	1 1/4 - 12 UNF-2A threa				
Discharge connection	in	0.497/0.503	0.497/0.503	0.497/0.503	1 - 14UNS-2A threads	1 - 14 UNS-2A thread				
Height (H)	mm	367.2	377.9	377.9	394	394				
Length (L)	mm	190.5	206.8	206.8	206.8	206.8				
Width (W)	mm	235.2	254.5	254.5	254.5	254.5				
Net weight	kg	32.5	32.7	32.7	36.2	36.2				
	Electrical specifications									
Motor type		3 - Phase	3 - Phase	3 - Phase	3 - Phase	3 - Phase				
Voltage range @50Hz	V	342-460	342-460	342-460	342-460	342-460				
Lock rotor ampere	Amp	28	45	45	61	65				
aximum continuous current	Amp	6.1	8	8	14.2	16				
Overload protector		Internal	Internal	Internal	Internal	Internal				

Capacity data at EN12900 condition

# Dimensional drawing



## General information

Technical data are correct at the time of printing. Updates may occur, and should you need confirmation of a specific value, please contact Copeland clearly stating the information required.

Copeland cannot be held responsible for errors in capacities, dimensions, etc., stated herein. Products, specifications and data in this literature are subject to change without notice.

The information given herein is based on data and tests which Copeland believes to be reliable and which are in accordance with today's technical knowledge. It is intended for use by persons having the appropriate technical knowledge and skill, at their own discretion and risk. Our products are designed and adapted for fixed locations. For mobile applications, failures may occur.

The suitability for this has to be assured from the plant manufacturer, which may include making appropriate tests.

#### Note:

The components listed in this catalogue are not released for use with caustic, poisonous or flammable substances. Copeland cannot be held responsible for any damage caused by using these substances.



#### About Copeland

Copeland is a global leader in sustainable heating, cooling, refrigeration and industrial solutions. We help commercial, industrial, refrigeration and residential customers reduce their carbon emissions and improve energy efficiency. We address issues like climate change, growing populations, electricity demands and complex global supply chains with innovations that advance the energy transition, accelerate the adoption of climate friendly low GWP (Global Warming Potential) and natural refrigerants, and safeguard the world's most critical goods through an efficient and sustainable cold chain. We have over 18,000 employees, with feet on the ground in 50 countries - a global presence that makes it possible to serve customers wherever they are in the world and meet challenges with scale and speed. Our industry-leading brands and diversified portfolio deliver innovation and technology proven in over 200 million installations worldwide. Together, we create sustainable solutions that improve lives and protect the planet today and for future generations. For more information, visit <u>copeland.com</u>.

