Copeland Scroll™

ZB Large Refrigeration Scroll Compressor



Product catalogue



Table of contents

Features and benefits	04
Nomenclature	05
Bill of material	05
Operating envelope	06
Product line-up	07
Performance table (kW) – R22	08
Performance table (kW) – R404A	12
Technical Data	16
Dimensional drawings	17
Quick application guide	20
Electrical wiring diagram	24
Contact list	26



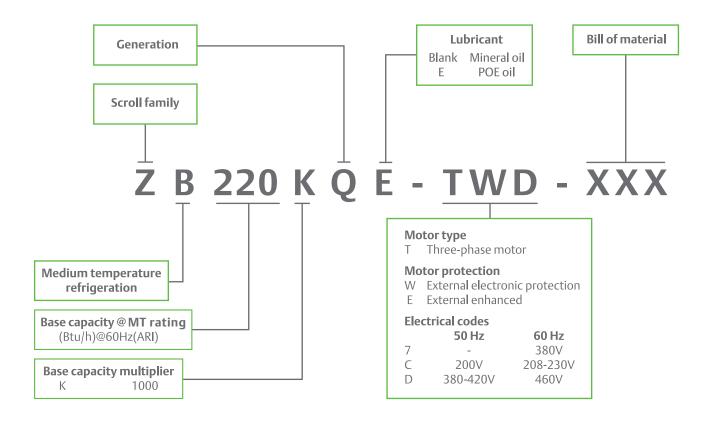
Emerson is the world's leading compressor manufacturer and is committed to maximizing system efficiency and protecting the environment. We offer a wide range of solutions for commercial refrigeration applications. The Copeland Scroll™ ZB Compressor is widely recognized in the refrigeration market for its reliability and low running cost in high and medium temperature applications. The newly released ZB large refrigeration scroll compressor expands the current ZB product line to 30 HP and is optimized for medium temperature applications for best-in-class seasonal energy efficiency. ZB large refrigeration scrolls offer customers an excellent solution to replacing traditional semi-hermetic compressors and lead the transition to scroll technology.

Features and benefits

- Copeland Scroll axial and radial compliance for superior reliability and efficiency
- Wide operating range from -20°C to 10°C covering a minimum condensing limit of 10°C
- Advanced scroll and motor temperature protection through external module for higher reliability
- Qualified for multiple refrigerants including R404A, R22, R134a, R407A/C/F
- Low vibration, reducing refrigerant leaks in the system
- Compact design and lightweight, up to 20% weight reduction compared to equivalent semi-hermetic compressors
- High seasonal efficiency as scrolls and motors are optimized for medium temperature applications, offering the best life cycle cost solution to end users



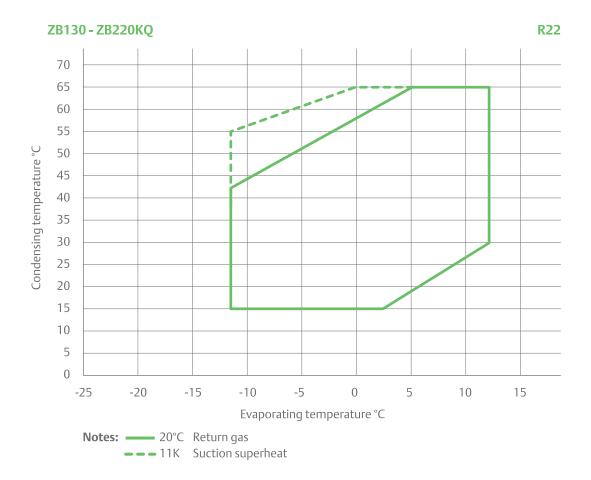
Nomenclature

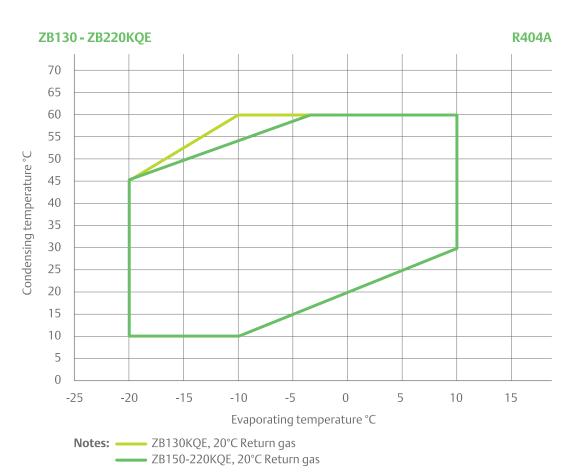


Bill of material

Compressor model	Motor code	BOM number	Stub tube connection	Rotalock connection	Oil sight glass	Schrader valve
7P120V0/F	TED, TE7, TEC	550	✓		√	✓
ZB130KQ/E	TED, TE7, TEC	551		√	√	✓
ZB150KQ/E ZB190KQ/E		522	√		√	✓
ZB220KQ/E	TWD,TW7,TWC	523		✓	√	✓

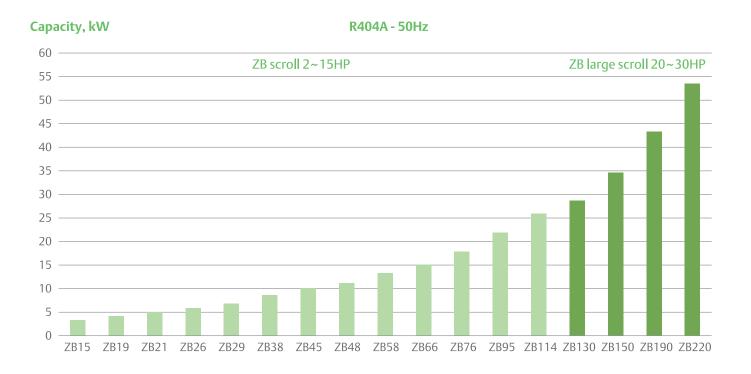
Operating envelope

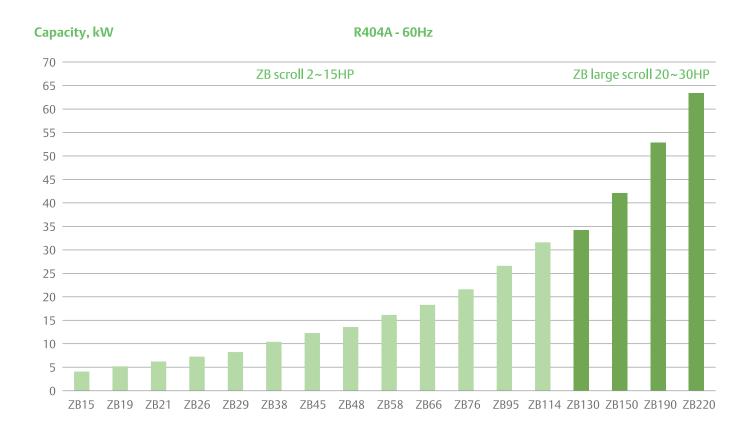




This catalogue only provides product specification for R22 and R404A, please visit Selection Software Asia for more product information.

Product line-up





 $Notes: Based \ on \ medium \ temperature \ cold \ room \ conditions: -10^{\circ}C \ evaporating, \ 45^{\circ}C \ condensing, \ 20^{\circ}C \ return \ gas, \ 0K \ sub-cooling$

Performance table TED/TWD: 380-420V; 3-Phase, 50Hz TEC/TWC: 200V; 3-Phase 50Hz

Mo	odel		Cond. temp.			Evap	o. temp.ºC			
TVIC	Juci		°C	-12	-10	- 5	0	5	10	12
			65				28.73	36.02	43.47	46.60
			60			25.40	32.26	39.70	47.47	50.75
			55	19.31	21.84	28.38	35.50	42.96	51.07	54.51
			50	21.89	24.40	31.10	38.16	45.88	54.34	57.95
			45	24.11	26.61	33.29	40.53	48.53	57.35	61.14
		Q	40	26.06	28.54	35.24	42.68	50.97	60.17	64.14
			35	27.69	30.20	37.02	44.68	53.27	62.87	67.02
			30	29.21	31.75	38.70	46.59	55.50	65.51	69.85
			25	30.68	33.25	40.36	48.49	57.73		
			20	32.16	34.78	42.05	50.44	60.03		
ZB130KQ	TED		15	33.74	36.40	43.85	52.51			
2D130KQ	TEC		65				17.32	17.49	17.65	17.71
			60			15.46	15.64	15.81	15.97	16.03
			55	13.72	13.79	13.96	14.13	14.31	14.47	14.54
			50	12.39	12.46	12.62	12.79	12.97	13.14	13.21
			45	11.20	11.26	11.42	11.59	11.77	11.95	12.03
		Р	40	10.13	10.19	10.34	10.50	10.69	10.89	10.97
			35	9.15	9.20	9.35	9.52	9.71	9.92	10.01
			30	8.24	8.29	8.43	8.60	8.80	9.03	9.13
			25	7.39	7.43	7.57	7.75	7.96		
			20	6.57	6.61	6.75	6.93	7.14		
			15	5.75	5.79	5.93	6.12			
			65				34.71	43.60	52.89	56.91
			60			30.65	38.68	47.50	57.00	61.13
			55	23.69	26.62	34.09	42.25	50.91	60.69	64.98
			50	26.80	29.63	37.16	45.06	53.94	64.10	68.58
			45	29.33	32.10	39.49	47.56	56.75	67.36	72.07
		Q	40	31.48	34.21	41.55	49.86	59.45	70.62	75.59
			35	33.19	35.95	43.47	52.12	62.19	73.99	79.26
			30	34.77	37.59	45.39	54.46	65.10	77.62	83.22
			25	36.35	39.28	47.43	57.01	68.31		
	TIME		20	38.08	41.14	49.74	59.91	71.96		
ZB150KQ	TWD		15	40.08	43.31	52.44	63.30	22.21	22.27	22.40
	TWC		65			10.76	22.23	22.31	22.37	22.40
			60 55	17 50	17.57	19.76 17.68	19.85 17.79	19.94 17.90	20.03 18.01	20.07
			50	17.52						18.06
			45	15.71	15.76	15.88	16.00	16.13	16.27 14.76	16.33
		Р	40	14.13 12.74	14.18	14.31	14.45	14.60		14.84
		P	35	11.49	12.79 11.55	12.93 11.70	13.09 11.88	13.26 12.08	13.45 12.30	13.54 12.39
			30	10.36	10.42	10.59	10.78	11.00	11.25	11.36
			25	9.29	9.35	9.54	9.75	10.00	11.23	11.50
			20	8.24	8.31	8.51	8.75	9.02		
								9.02		
			15	7.18	7.25	7.47	7.73			

Notes:
1. Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K
3. Max suction superheat is 11K

Performance table TED/TWD: 380-420V; 3-Phase, 50Hz TEC/TWC: 200V; 3-Phase 50Hz

Mod	acı		temp.	Evap. temp.°C								
			°C	-12	-10	- 5	0	5	10	12		
			65				43.69	54.11	65.61	70.70		
			60			38.50	47.72	58.61	70.75	76.10		
			55	30.51	33.52	41.88	51.87	62.91	75.65	81.25		
			50	33.19	36.35	45.42	55.43	67.00	80.28	86.11		
			45	35.76	39.07	48.35	58.80	70.84	84.63	90.67		
		Q	40	38.34	41.73	51.11	61.96	74.42	88.68	94.92		
			35	40.48	43.98	53.68	64.88	77.72	92.40	98.81		
			30	42.48	46.07	56.04	67.54	80.73	95.78	102.35		
			25	44.30	47.97	58.17	69.92	83.41				
			20	45.93	49.67	60.04	72.01	85.75				
7R100K0	TWD		15	47.35	51.13	61.64	73.79					
	TWC		65			24.04	27.62	27.66	27.84	27.96		
			60	22.26	22.20	24.81	24.77	24.86	25.09	25.23		
			55	22.36	22.30	22.20	22.20	22.33	22.62	22.79		
			50	19.97	19.92	19.85	19.89	20.08	20.44	20.64		
		Р	45	17.81 15.86	17.77 15.83	17.74 15.85	17.83 16.01	18.08 16.33	18.52 16.85	18.75 17.12		
		Р	35	14.11	14.11	14.19	14.41	14.82	15.43	15.74		
			30	12.56	12.58	12.72	13.02	13.52	14.23	14.58		
			25	11.18	11.23	11.45	11.83	12.43	14.23	14.56		
			20	9.97	10.05	10.35	10.83	11.53				
			15	8.92	9.02	9.41	10.00	11.33				
			65				55.41	68.29	81.73	87.50		
			60			48.75	60.55	73.60	87.52	93.54		
			55	37.94	42.21	53.30	65.55	78.51	92.96	99.22		
			50	42.05	46.28	57.69	69.70	83.06	98.06	104.58		
			45	45.67	49.89	61.20	73.50	87.29	102.87	109.67		
		Q	40	48.92	53.11	64.36	76.96	91.22	107.41	114.50		
			35	51.53	55.75	67.19	80.13	94.88	111.72	119.11		
			30	53.80	58.06	69.72	83.04	98.32	115.84	123.54		
			25	55.76	60.09	72.00	85.73	101.56				
			20	57.46	61.85	74.05	88.21	104.64				
/B220K()	TWD		15	58.91	63.39	75.90	90.54					
2522011.6	TWC		65				32.42	32.94	33.46	33.68		
			60			28.94	29.39	29.84	30.32	30.53		
			55	25.63	25.81	26.22	26.61	27.01	27.48	27.69		
			50	23.25	23.39	23.73	24.07	24.45	24.93	25.15		
		Р	45	21.04	21.16	21.44	21.76	22.15	22.66	22.90		
		Р	40	19.00	19.10	19.36	19.68	20.10	20.67 18.95	20.94		
			35	17.13 15.42	17.22 15.52	17.48 15.80	17.83 16.20	18.31 16.76	17.51	19.27 17.88		
			25	13.87	13.98	14.31	14.79	15.45	17.51	17.00		
			20	12.48	12.60	13.01	13.59	14.37				
			15	11.23	11.38	11.89	12.59	14.37				

Notes:
1. Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K

^{3.} Max suction superheat is 11K

Performance table TED/TWD: 460V; 3-Phase, 60Hz TEC/TWC: 208-230V; 3-Phase, 60Hz TE7/TW7: 380V; 3 Phase 60Hz

Mo	odel		Cond.			Eval	p. temp.ºC			
IVIC	ACI		temp.	-12	-10	- 5	0	5	10	12
			65				34.20	43.29	52.23	55.99
			60			30.07	38.47	47.69	57.02	60.96
			55	22.59	25.68	33.68	42.65	51.60	61.34	65.47
			50	25.72	28.79	37.37	45.84	55.10	65.26	69.60
			45	28.43	31.49	39.98	48.68	58.27	68.87	73.41
		Q	40	31.31	34.29	42.32	51.25	61.20	72.25	77.01
			35	33.27	36.28	44.46	53.65	63.96	75.49	80.47
			30	35.08	38.13	46.48	55.94	66.64	78.66	83.86
			25	36.84	39.93	48.46	58.22	69.32		
	TED		20	38.62	41.76	50.49	60.56	72.07		
ZB130KQ	TEC		15	40.51	43.70	52.65	63.05			
20130110	TE7		65				20.78	20.99	21.18	21.25
	IL/		60			18.55	18.76	18.97	19.16	19.24
			55	16.46	16.54	16.75	16.96	17.17	17.37	17.45
			50	14.87	14.95	15.14	15.35	15.56	15.77	15.86
			45	13.44	13.52	13.70	13.91	14.12	14.34	14.44
		Р	40	12.16	12.22	12.40	12.60.	12.83	13.06	13.17
			35	10.98	11.04	11.22	11.42	11.65	11.90	12.01
			30	9.89	9.95	10.12	10.33	10.56	10.83	10.95
			25	8.87	8.92	9.09	9.30	9.55		
			20	7.88	7.93	8.10	8.31	8.57		
			15 65	6.90	6.95	7.12	7.34	F4.60	CF C2	70.44
			60			39.19	44.61 48.29	54.69 58.65	65.62 70.13	70.44 75.21
			55	30.66	33.90	42.36	51.92	62.38	74.44	79.79
			50	33.46	36.69	45.49	55.00	65.91	78.58	84.22
			45	35.40	39.24	48.06	57.91	69.30	82.60	88.54
		Q	40	38.35	41.60	50.47	60.68	72.59	86.55	92.80
		Q	35	40.36	43.67	52.78	63.37	75.82	90.48	97.04
			30	42.26	45.63	55.01	66.02	79.04	94.42	101.32
			25	44.10	47.54	57.21	68.68	82.29	34.42	101.52
			20	45.91	49.45	59.44	71.38	85.62		
	TWD		15	47.76	51.39	61.73	74.17	00.02		
ZB150KQ	TWC		65				26.46	26.60	26.91	27.07
	TW7		60			23.82	23.80	24.02	24.36	24.51
			55	21.80	21.62	21.43	21.52	21.80	22.16	22.30
			50	19.55	19.43	19.38	19.56	19.88	20.24	20.37
			45	17.58	17.53	17.59	17.84	18.19	18.54	18.65
		Р	40	15.85	15.85	16.01	16.32	16.68	16.99	17.08
			35	14.27	14.31	14.56	14.91	15.27	15.53	15.59
			30	12.78	12.87	13.19	13.56	13.89	14.09	14.11
			25	11.33	11.45	11.82	12.20	12.50		
			20	9.84	9.98	10.39	10.76	11.00		
			15	8.24	8.41	8.83	9.18			

Notes:
1. Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K

^{3.} Max suction superheat is 11K

Performance table

TED/TWD: 460V; 3-Phase, 60Hz TEC/TWC: 208-230V; 3-Phase, 60Hz TE7/TW7: 380V; 3-Phase 60Hz

NA	odel		Cond.		Evap. temp.°C							
IVIC	Juei		temp.	-12	-10	-5	0	5	10	12		
			65				47.95	63.58	78.38	84.44		
			60			42.09	56.26	71.59	86.60	92.81		
			55	31.00	35.91	48.87	63.58	77.95	93.27	99.65		
			50	36.79	41.48	55.12	68.45	83.00	98.72	105.33		
			45	41.19	45.71	58.88	72.27	87.09	103.30	110.17		
		Q	40	45.70	49.96	61.82	75.37	90.56	107.36	114.51		
			35	48.19	52.41	64.30	78.09	93.75	111.22	118.70		
			30	50.43	54.63	66.64	80.78	96.99	115.22	123.07		
			25	52.74	56.97	69.20	83.76	100.62				
	TWD		20	55.47	59.76	72.30	87.39	104.99				
ZB190KQ	TWC		15	58.96	63.35	76.30	92.00					
251301(Q	TW7		65				32.73	33.11	33.58	33.81		
	,		60			29.53	29.74	30.05	30.49	30.71		
			55	26.66	26.68	26.76	26.92	27.20	27.64	27.87		
			50	24.11	24.10	24.14	24.30	24.60	25.08	25.34		
		D	45	21.69	21.68	21.73	21.91	22.27	22.84	23.14		
		Р	40	19.45	19.45	19.54	19.80	20.26	20.96	21.32		
			35	17.42	17.45	17.63	18.01	18.61	19.48	19.91		
			30	15.64 14.15	15.71	16.03	16.56	17.35	18.42	18.94		
			20	12.98	14.28 13.19	14.77 13.89	15.50 14.86	16.51 16.14				
			15	12.96	12.47	13.43	14.68	10.14				
			65	12.17	12.47	15.45	66.62	83.04	99.69	106.96		
			60			57.91	72.80	89.26	106.41	113.97		
			55	43.17	49.07	63.52	79.30	94.95	112.70	120.57		
			50	48.58	54.29	69.64	84.15	100.22	118.65	126.87		
			45	53.32	58.89	73.86	88.60	105.17	124.38	132.99		
		Q	40	58.61	63.93	77.69	92.74	109.90	129.98	139.01		
			35	62.05	67.35	81.24	96.69	114.53	135.56	145.05		
			30	65.18	70.49	84.60	100.55	119.16	141.23	151.21		
			25	68.12	73.47	87.89	104.42	123.89				
	TWD		20	70.95	76.39	91.21	108.42	128.82				
702201/0	TWD		15	73.80	79.36	94.66	112.62					
ZB220KQ	TWC TW7		65				40.08	40.12	40.33	40.34		
	1 0 0 7		60			36.24	35.98	36.30	36.64	36.65		
			55	34.02	33.27	32.39	32.51	33.03	33.42	33.40		
			50	30.07	29.55	29.14	29.55	30.21	30.55	30.48		
			45	26.71	26.39	26.36	26.99	27.70	27.93	27.76		
		Р	40	23.84	23.68	23.96	24.72	25.40	25.43	25.13		
			35	21.33	21.31	21.80	22.62	23.19	22.94	22.48		
			30	19.07	19.15	19.79	20.58	20.95	20.34	19.70		
			25	16.94	17.10	17.79	18.48	18.58				
			20	14.84	15.00	15.71	16.21	15.95				
			15	12.64	12.84	13.42	13.65					

^{1.} Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K
3. Max suction superheat is 11K

Performance table TED/TWD: 380-420V; 3-Phase, 50Hz TEC/TWC: 200V; 3-Phase 50Hz

Mc	odel		Cond.			Evap	o. temp.ºC			
IVIC	Juei		temp.	-20	-15	-10	-5	0	5	10
			60			20.92	25.32	30.18	35.60	41.73
			55			23.76	28.61	34.01	40.09	46.97
			50		21.57	26.32	31.61	37.56	44.28	51.91
			45	19.01	23.58	28.66	34.38	40.87	48.23	56.60
			40	20.64	25.42	30.83	36.98	44.00	52.00	61.11
		Q	35	22.17	27.17	32.89	39.47	47.01	55.64	65.48
			30	23.66	28.87	34.90	41.90	49.96	59.22	69.79
			25	25.17	30.58	36.93	44.33	52.91	62.79	
			20	26.76	32.36	39.01	46.82	55.91		
			15	28.48	34.28	41.22	49.43			
ZB130KQE	TED		10	30.40	36.38	43.62	47.55	47.62	47.66	47.67
	TEC		60			17.48	17.55	17.62	17.66	17.67
			55		14.00	15.69	15.79	15.88	15.96	15.99
			50	12.49	14.00 12.60	14.12 12.73	14.24 12.87	14.35 13.00	14.45 13.10	14.50 13.17
			45	11.24	11.36	11.50	11.65	11.79	11.90	11.97
		Р	35	10.12	10.25	10.40	10.55	10.69	10.80	10.87
		Г	30	9.12	9.24	9.38	9.53	9.67	9.78	9.84
			25	8.19	8.30	8.44	8.58	8.70	8.80	5.04
			20	7.30	7.40	7.52	7.64	7.75	0.00	
			15	6.43	6.51	6.61	6.71	7.73		
			10	5.54	5.59	5.66				
			60					36.79	43.62	51.54
			55				34.50	41.04	48.61	57.34
			50			31.77	37.99	45.20	53.51	63.02
			45	23.71	28.74	34.60	41.42	49.28	58.30	68.57
			40	25.52	31.00	37.39	44.78	53.27	62.98	74.00
		Q	35	27.31	33.23	40.11	48.06	57.17	67.54	79.29
			30	29.08	35.42	42.78	51.25	60.96	71.98	84.43
			25	30.83	37.56	45.37	54.36	64.63	76.29	
			20	32.54	39.65	47.89	57.37	68.20		
			15	34.21	41.67	50.33	60.28			
ZB150KQE	TWD		10	35.84	43.63	52.68				
	TWC		60				20.25	22.72	22.90	23.11
			55			10.06	20.26	20.42	20.61	20.87
			50	15.00	16.11	18.06	18.22	18.38	18.60	18.96
			45	15.86	16.11	16.26	16.40	16.59	16.89	17.36
		Р	40 35	14.36 12.98	14.53	14.65	14.81	15.05	15.46	16.09
		۲	30	12.98	13.10 11.83	13.23 11.99	13.43 12.27	13.77 12.74	14.32 13.45	15.13 14.48
			25	10.57	10.70	10.93	11.33	11.95	12.87	14.40
			20	9.54	9.73	10.93	10.60	11.41	12.07	
			15	8.63	8.90	9.36	10.08	11.41		
			10	7.82	8.21	8.84	10.00			
			10	7.02	0.21	0.84				

^{1.} Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K

Performance table TED/TWD: 380-420V; 3-Phase, 50Hz TEC/TWC: 200V; 3-Phase, 50Hz

Ma	odel		Cond. temp.									
IVIC	Juci		°C	-20	-15	-10	- 5	0	5	10		
			60					46.06	54.61	64.53		
			55				43.19	51.37	60.86	71.78		
			50			39.78	47.56	56.59	66.99	78.89		
			45	29.68	35.98	43.32	51.85	61.70	72.99	85.85		
			40	31.95	38.81	46.81	56.06	66.70	78.85	92.64		
		Q	35	34.19	41.60	50.22	60.16	71.57	84.56	99.26		
			30	36.41	44.34	53.55	64.17	76.31	90.11	105.70		
			25	38.59	47.02	56.80	68.06	80.92	95.51			
			20	40.74	49.63	59.96	71.83	85.38				
			15	42.83	52.17	63.01	75.47					
ZB190KQE	TWD		10	44.86	54.62	65.95						
ZBTSONQL	TWC		60					28.57	28.79	29.06		
			55				25.48	25.68	25.91	26.25		
			50			22.72	22.91	23.11	23.39	23.84		
			45	19.95	20.25	20.45	20.63	20.86	21.24	21.84		
			40	18.06	18.27	18.43	18.62	18.93	19.44	20.23		
		Р	35	16.32	16.48	16.64	16.89	17.32	18.00	19.02		
			30	14.74	14.87	15.08	15.43	16.02	16.92	18.21		
			25	13.29	13.46	13.75	14.25	15.03	16.19			
			20	12.00	12.23	12.65	13.33	14.35				
			15	10.85	11.19	11.77	12.67					
			10	9.84	10.33	11.12						
			60					56.87	67.42	79.66		
			55				53.32	63.42	75.13	88.62		
			50			49.11	58.72	69.86	82.70	97.40		
			45	36.64	44.41	53.48	64.02	76.17	90.11	105.99		
			40	39.44	47.91	57.78	69.21	82.34	97.34	114.37		
		Q	35	42.21	51.36	62.00	74.28	88.36	104.39	122.54		
			30	44.95	54.74	66.11	79.22	94.21	111.25	130.49		
			25	47.64	58.05	70.13	84.02	99.90	117.91			
			20	50.29	61.28	74.02	88.68	105.40				
			15	52.87	64.41	77.79	93.17					
ZB220KQE	TWD		10	55.39	67.43	81.42		24.42	24.60	25.02		
	TWC		60				20.70	34.43	34.69	35.02		
			55			27.27	30.70	30.94	31.22	31.63		
			50	24.04	24.40	27.37	27.61	27.85	28.19	28.73		
			45	24.04	24.40	24.64	24.85	25.14	25.59	26.31		
		D	40	21.76	22.01	22.20	22.44	22.81	23.42	24.37		
		Р	35	19.67	19.85	20.04	20.35	20.87	21.69	22.92		
			30	17.75	17.92	18.17	18.59	19.30	20.38	21.94		
			25	16.02	16.22	16.56	17.16	18.11	19.50			
			20	14.46	14.74	15.24	16.06	17.29				
			15	13.07	13.48	14.18	15.27					
			10	11.85	12.44	13.39						

^{1.} Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K

Performance table

TED/TWD: 460V; 3-Phase, 60Hz TEC/TWC: 208-230V; 3-Phase, 60Hz TE7/TW7: 380V; 3-Phase, 60Hz

Mo	odel		Cond.			Evap	o. temp.ºC			
IVIC	Juei		temp.	-20	-15	-10	-5	0	5	10
			60			25.13	30.43	36.25	42.76	50.10
			55			28.58	34.41	40.88	48.17	56.42
			50		25.94	31.66	38.01	45.14	53.20	62.35
			45	22.84	28.35	34.46	41.33	49.10	57.93	67.98
			40	24.79	30.55	37.05	44.43	52.84	62.44	73.38
		Q	35	26.61	32.63	39.51	47.39	56.45	66.81	78.64
			30	28.40	34.67	41.92	50.31	59.99	71.11	83.83
			25	30.23	36.74	44.36	53.25	63.56	75.43	
			20	32.18	38.92	46.91	56.29	67.22		
	TED		15	34.32	41.30	49.65	59.52			
ZB130KQE	TEC		10	36.74	43.95	52.65				
25.30.162	TE7		60			20.96	21.12	21.19	21.19	21.14
	1.27		55			19.03	19.17	19.25	19.27	19.25
			50	45.00	16.98	17.20	17.34	17.42	17.47	17.49
			45	15.00	15.28	15.49	15.63	15.73	15.80	15.86
			40	13.47	13.73	13.92	14.06	14.17	14.28	14.38
		Р	35	12.09	12.32	12.50	12.65	12.78	12.92	13.07
			30 25	9.83	11.08 10.02	11.26 10.20	11.41 10.37	11.58 10.55	11.74 10.76	11.95
			20	8.99	9.17	9.34	9.53	9.74	10.76	
			15	8.35	8.53	8.71	8.91	3.74		
			10	7.95	8.12	8.30	0.51			
			60	7.55	0.12	0.50		46.34	53.85	62.91
			55				43.27	50.64	59.46	69.84
			50			39.53	46.71	55.23	65.22	76.79
			45	29.50	35.32	42.25	50.43	59.97	71.00	83.63
			40	30.85	37.47	45.25	54.28	64.71	76.65	90.22
		Q	35	32.59	39.90	48.38	58.15	69.33	82.06	96.43
			30	34.60	42.45	51.51	61.88	73.70	87.07	102.12
			25	36.73	45.01	54.51	65.36	77.67	91.57	
			20	38.86	47.43	57.25	68.44	81.12		
	TWD		15	40.86	49.58	59.59	70.99			
ZB150KQE	TWC		10	42.58	51.34	61.40				
ZBTSORQE	TW7		60					26.13	27.10	28.13
	1 0 0 7		55				23.81	24.50	25.12	25.97
			50			21.67	22.24	22.58	23.00	23.84
			45	18.33	19.61	20.20	20.40	20.53	20.92	21.89
			40	17.54	18.27	18.47	18.45	18.54	19.06	20.31
		Р	35	16.35	16.69	16.66	16.59	16.79	17.58	19.28
			30	14.95	15.05	14.95	14.97	15.44	16.66	18.97
			25	13.51	13.53	13.51	13.79	14.67	16.49	
			20	12.21	12.29	12.52	13.20	14.66		
			15	11.21	11.52	12.15	13.39			
			10	10.70	11.40	12.57				

^{1.} Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K

Performance table TED/TWD: 460V; 3-Phase, 60Hz TEC/TWC: 208-230V; 3-Phase, 60Hz TE7/TW7: 380V; 3-Phase 60Hz

Me	odel		Cond. temp.			Evap	o. temp.ºC			
IVIC	dei		°C	-20	-15	-10	-5	0	5	10
			60					56.58	66.65	77.39
			55				52.63	62.45	73.79	86.01
			50			49.09	57.60	68.47	81.06	94.72
			45	44.93	47.17	53.29	62.62	74.52	88.33	103.39
			40	48.07	50.71	57.44	67.57	80.45	95.44	111.89
		Q	35	51.09	54.11	61.40	72.30	86.14	102.29	120.08
			30	53.86	57.22	65.05	76.68	91.45	108.72	127.83
			25	56.25	59.92	68.26	80.59	96.26	114.61	
			20	58.12	62.08	70.89	83.89	100.42		
	TWD		15	59.34	63.55	72.81	86.45			
ZB190KQE	TWC		10	59.79	64.22	73.90		21.21	22.52	25.00
	TW7		60				20.24	31.21	32.52	35.08
			55 50			26.96	29.24 27.69	29.99 28.27	31.29 29.41	33.84 31.80
			45	21.28	24.10	25.36	25.77	26.03	26.85	28.94
			40	20.40	22.72	23.50	23.43	23.23	23.59	25.23
		Р	35	19.53	21.22	21.36	20.67	19.85	19.61	20.65
		ľ	30	18.64	19.55	18.92	17.46	15.88	14.88	15.17
			25	17.73	17.70	16.14	13.77	11.27	9.37	13.17
			20	16.75	15.65	13.02	9.57	6.02	3.37	
			15	15.70	13.36	9.51	4.85	0.02		
			10	14.53	10.81	5.59				
			60					71.51	82.45	95.71
			55				66.37	77.33	90.66	106.20
			50			60.25	70.95	84.07	99.45	116.93
			45	46.20	53.72	63.87	76.50	91.44	108.53	127.63
			40	47.34	56.66	68.51	82.72	99.14	117.62	137.98
		Q	35	49.89	60.66	73.86	89.33	106.90	126.41	147.71
			30	53.54	65.44	79.65	96.03	114.41	134.63	156.54
			25	58.01	70.69	85.58	102.54	121.40	141.99	
			20	63.01	76.14	91.38	108.58	127.57		
	TWD		15	68.26	81.49	96.74	113.84			
ZB220KQE	TWC		10	73.47	86.47	101.39				
	TW7		60				25.10	38.87	40.52	4204
			55			22.11	35.18	36.41	37.42	38.49
			50	27.00	20.20	32.11	33.05	33.70	34.32	35.17
			45	27.99	29.39	30.18	30.60	30.92	31.39	32.26
		Р	40	26.74	27.51	27.85	28.00	28.23	28.78	29.93
		Ρ	35 30	24.78 22.27	25.16 22.52	25.29 22.68	25.42 23.02	25.80 23.80	26.69 25.26	28.34 27.68
			25	19.40	19.73	20.18	20.99	23.80	25.26	27.08
			20	16.33	17.01	17.97	19.48	21.77	24.09	
			15	13.22	14.49	16.22	18.67	21.77		
			10	10.26	12.35	15.09	10.07			
			10	10.20	12.33	13.03				

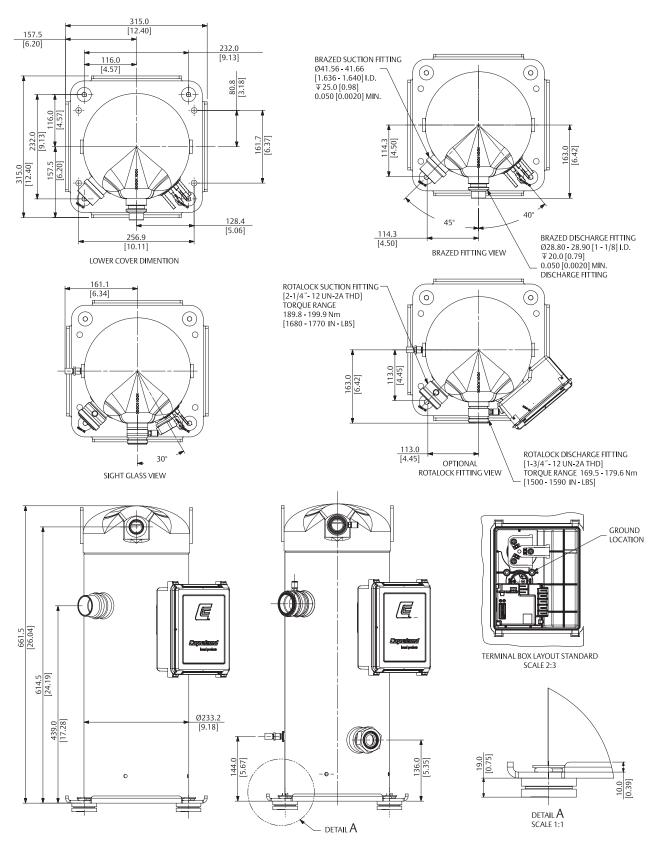
Notes:
1. Q for capacity; P for power. Units in kW
2. All ZB values are rated at return gas temperature: 20°C and subcooling: 0 K

Technical data

						ZB	large refriger	ation scroll					
Compressor	model			ZB130KQ	ZB130KQE	ZB150KQ	ZB150KQE	ZB190KQ	ZB190KQE	ZB220KQ	ZB220KQE		
Nominal horsepower			HP	2	0	2	22	2	25	3	30		
	50Hz		m³/hr	45	.7	56	5.6	7	1.4	87	7.5		
Displacement	60Hz		m³/hr	55	.2	68	8.3	86	5.2	10	5.5		
	50Hz	380	-420V-3ph	TED	TED	TWD	TWD	TWD	TWD	TWD	TWD		
	JUNZ	2	00V-3ph	TEC	TEC	TWC	TWC	TWC	TWC	TWC	TWC		
Motor type		4	60V-3ph	TED	TED	TWD	TWD	TWD	TWD	TWD	TWD		
	60Hz	208	-230V-3ph	TEC	TEC	TWC	TWC	TWC	TWC	TWC	TWC		
		3	80V-3ph	TE7	TE7	TW7	TW7	TW7	TW7	TW7	TW7		
Refrigerant				R22	R404A	R22	R404A	R22	R404A	R22	R404A		
	50Hz	T*D	Amps	28		2	25	2	72	3	10		
Locked rotor current	30112	T*C		H		5	05	6	10	5	99		
(LRA)		T*D		28		2	25	2	72	3	10		
	60Hz	T*C	Amps	*			05	6	10	5	99		
		T*7		k			90		53		58		
	50Hz	T*D	Amps	33.3	33.1	38.0	38.3	48.3	49.1	58.9	60.0		
Maximum operating		T*C		*	*	84.8	85.4	107.7	109.5	131.4	153.9		
current (MOC)		T*D		34.2	32.4	39.0	41.0	50.0	50.8	60.3	70.6		
	60Hz	T*C	Amps	*	*	87.0	91.5	111.5	113.4	122.0	142.9		
		T*7		*	*	48.0	50.5	63.0	64.0	72.3	84.7		
	50Hz	T*D	Amps	52.3	59.6	47.0	44.0	58.0	58.0	76.0	90.0		
Maximum continuous current		T*C				114.0	106.7	140.7	140.7	184.3	218.3		
(MCC)		T*D		56.9	64.7	47.0	44.0	58.0	58.0	76.0	90.0		
	60Hz	T*C	Amps	*	*	114.0	106.7	140.7	140.7	156.0	184.7		
		T*7				59.0	55.2 Rotalock	78.0 connection	78.0	88.4	104.7		
	Suction	า						x 12UN					
Connection size	Discha						· '	x 12UN					
Connection size		<u> </u>		Brazing connection									
	Suction	n					1-	-5/8					
	Discha	где		1-1	1/8			1-1	3/8				
	Length			31		4	32		48	4	48		
Outline dimension	Width			31	15	3	76	3	92	3	92		
	Height			66	52	7	17	7	15	7	15		
Sight glass fitting thread			in				1-3/4"	x 12 UNF					
Oil type				Mineral	POE	Mineral	POE	Mineral	POE	Mineral	POE		
Oil quantity (initial)			L	4.	4	4	.7	6	.8	6	.3		
Oil quantity (re-charge)				4.	.2	4	.4	6	.5	6			
Net weight			kg	91	.7	1-	40	1	60	177			
Terminal box IP grade				IP!	54	IP	56	IP	56	IP	56		
Crankcase heater power			W	90 120 150 150				50					
Mounting parts installation	size (hole	size)	mm	232.0X232.0 (Ø22.6) 266.7 x 266.7 (Ø22.6)									

Notes: Please refer to Selection Asia software for more information *ZB130KQ/KQE-TEC/TE7 data is not available

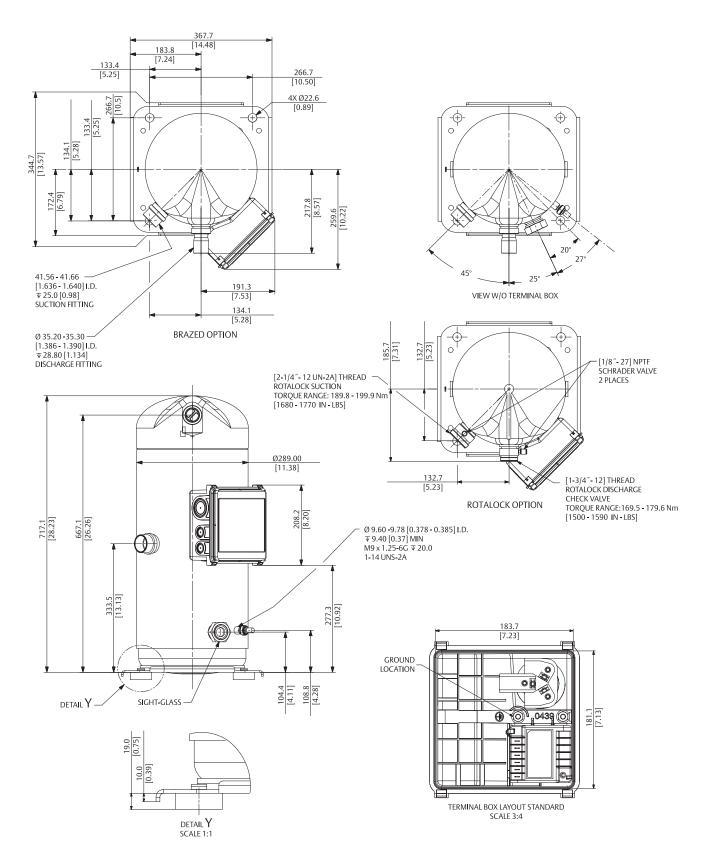
Dimensional drawings ZB130KQ/KQE Brazing(BOM 550), Rotalock(BOM 551)



Notes

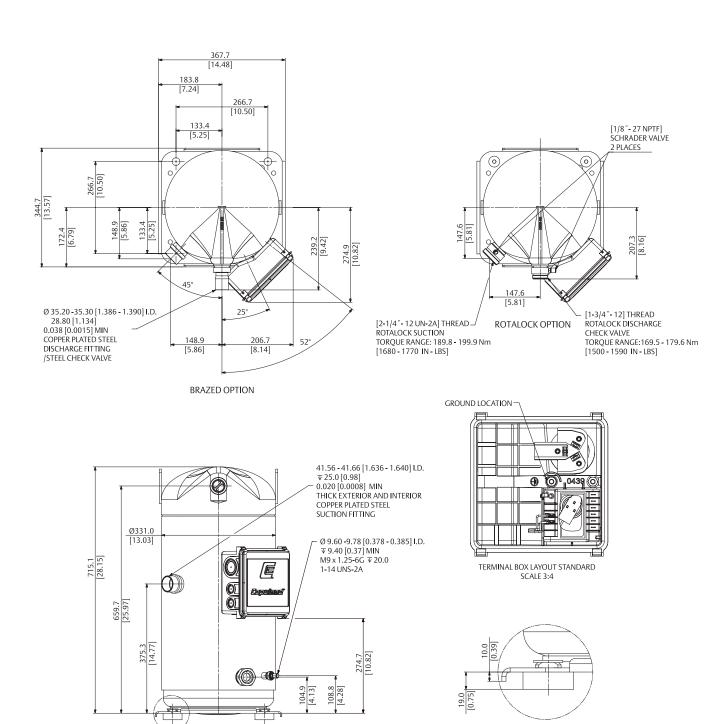
- 1. All tolerances ± 1.5mm [0.06in] unless otherwise specified
- $2. \ Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings: <math display="block">\pm \ 3.0 mm \ [0.12in]$
- 3. Tube ends must be plugged
- 4. All units are in mm [inch]

Dimensional drawings ZB150KQ/KQE Brazing(BOM 522), Rotalock(BOM 523)



- 1. All tolerances ± 1.5mm [0.06in] unless otherwise specified
- $2. \ Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings: <math>\pm 3.0 mm \, [0.12in]$
- 3. Tube ends must be plugged
- 4. All units are in mm [inch]

Dimensional drawings ZB190KQ/KQE, ZB220KQ/KQE Brazing(BOM 522), Rotalock(BOM 523)



Notes:

DETAIL Y

- 1. All tolerances ± 1.5mm [0.06in] unless otherwise specified 2. Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings: ± 3.0mm [0.12in]
- 3. Tube ends must be plugged
- 4. All units are in mm [inch]

DETAIL Y

SCALE 1:1

Quick application guide

External protection module introduction

The ZB130 scroll compressor is equipped with a CoreSense™ module. The module is installed in the compressor electrical box and provides advanced diagnostics, protection and communications that enhance compressor performance and reliability.

The CoreSense Communications Module has the following key features:

- 1. Motor temperature protection
- 2. Missing phase protection
- 3. Reverse phase protection
- 4. Low control circuit voltage protection
- 5. Short cycling detection and alert
- 6. Communication to system controller through RS485/Modbus
- 7. Storage of operational history, runtime information, and fault counters, etc.
- 8. Display of status, warning, and alert information via LEDs



CoreSense Communications provides compressor and system protection through its proprietary lockout feature. Depending on the severity and frequency of the fault that caused the trip condition, the CoreSense Communications module can lockout the compressor contactor to prevent damage to the compressor and system components. Less severe fault conditions resulting in an occasional trip will not result in a lockout condition.

Flashing red and green LEDs communicate Status, Warning, and Alert codes to the service technician and the master controller.

Emerson scroll compressors equipped with CoreSense Communications will have an "E" in the electrical code. An example, ZB130KQE-TED.

CoreSense Communications module specifications:

Module Part Number	571-0064-06		
T1-T2 Power Supply & Frequency	120-240 VAC, 60Hz		
11-12 Fower Supply & Hequency	115-230 VAC, 50 Hz		
Allowable Voltage Range	85-265 VAC		
T2/T1 Low Voltage Trip	85/170 VAC		
T2/T1 Low Voltage Reset	95/185 VAC		
Power Consumption	5 VA		
M1-M2 Contact Rating	2.5A Max		
Motor Temperature Trip Resistance	> 4.5KΩ ± 25%		
Open Motor Thermistor Trip Resistance	>220ΚΩ		
Shorted Motor Thermistor Trip Resistance	<40Ω		
Motor Temperature Reset Resistance	<2.75ΚΩ		
Reset Time After Trip	30 minutes		
Ambient temperature range	-40° to 65°C		

An explanation of the terminal designations follows:

- **T2-T1:** Module power supply, 120-240 VAC 60Hz, 115-230 VAC, 50 HZ
- L1-L2-L3: Phase inputs corresponding to compressor input power L1-L2-L3.
- M2-M1: Normally open control circuit contacts; M2-M1 should be wired in series with the compressor contactor.
- **A (-), GND, B (+):** RS485 communications.
- **Temperature Plug:** the PTC and common connections.

DIP Switch Configuration of ZB130: DIP switch selection for the Modbus address, baud rate, parity, and other operating conditions simplify service and start-up procedures. The following table lists the purpose of each switch.

DIP Switch Purpose

DIP Switch Number	On	Off		
1 through 5	Modbus Module Address			
6	Baud Rate = 9600	Baud Rate = 19200		
7	Even Parity	No Parity		
8	Network Mode	Stand Alone		
91		PTC		
10	Enable Short Cycle Protection	Disable Short Cycle Protection		

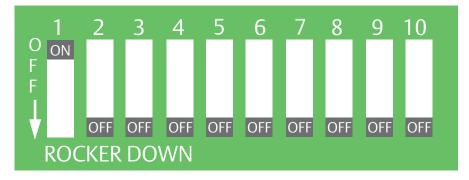
¹ Thermistor configuration: = PTC only (2 wire connectors)

The module must be reset after changing any of the DIP switch settings for changes to take effect.

CoreSense Communications modules are shipped from the factory with the DIP switches set to default settings for standalone operation. Switch 1 is turned "on" as part of a quality control check to verify communications capability of the module before it leaves the compressor manufacturing plant. All other DIP switch default settings are in the "off" position.

If DIP switch settings are inadvertently changed, the compressor will operate, but could have some loss of protection. Scroll temperature protection and short cycle protection could be disabled.

Dip-switch Default factory setting



ZB150-ZB220 scroll compressor equipped with a Kriwan protection module. The electronic motor protection system used in all **TW*** motor code. This system utilizes the temperature-dependent resistance of the thermistors (also called PTC-resistance) to read the winding temperature. A chain of four thermistors connected in series is embedded in the motor windings so that the temperature of the thermistors can follow the winding temperature with little inertia. An electronic module INT69SCY2 is required to process the resistance values and trip a control depending on the thermistor resistance



Kriwan protection module specifications:

Module Part Number	071-0684-00
Туре	Kriwan Diagnose INT69 SC2
Protection	Motor & Scroll Temperature Protection
T1- T2 Power Supply & Frequency	120-240 VAC, 60Hz
	115-230 VAC, 50Hz
Power Consumption	3 VA
M1-M2 Contact Rating	2.5A Max
Trip resistance	>4.5ΚΩ
Reset resistance	<2.75ΚΩ
Reset time After Trip	30 minutes
Ambient temperature range	-30°C to +70°C

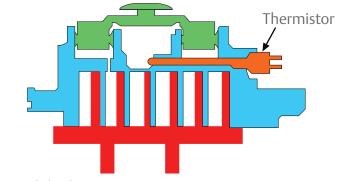
An explanation of the terminal designations follows:

- T2-T1: Module power supply, 120-240 VAC 60Hz, 115-230 VAC, 50 Hz
- S2-S1: Connect to motor and scroll PTC sensors
- M2-M1: Normally open control circuit contacts; M2-M1 should be wired in series with the compressor contactor.

Discharge Temperature Protection

ZB130 includes ASTP device for high temperature protection

ZB150~ZB220 high discharge temperature protection is provided by a thermistor probe in the discharge plenum of the scroll. Excessive discharge temperature will cause the electronic protector module to trip. The discharge gas thermistor is wired in series with the motor thermistor chain. Protection Temperature: 130°C



Internal discharge temperature sensor position

Internal Pressure Relief (IPR) Valve

ZB130[~]ZB220 Copeland Scroll™ compressors do not have internal pressure relief (IPR) valves. To avoid abnormally high operating pressures, a high pressure control must be used in all applications.

If any type of discharge line shut-off valve is used, the high pressure control must be installed between the compressor discharge fitting and the valve. Compressors with rotalock discharge fittings have a connection on the rotalock fitting for the high pressure cut-out switch connection.

High Pressure Control

A high pressure cut-out control must be used in all applications. The high pressure control should have a manual reset feature for the highest level of system protection.

The maximum, recommended low pressure cut-out switch settings are:

Refrigerants	High pressure cut out setting
R22	25.4 bar(g)
R404A	27.4 bar(g)
R134a	22.3 bar(g)
R407F	23.9 bar(g)

Low Pressure Control

A low pressure control is highly recommended for loss of charge protection and other system fault conditions that may result in very low evaporating temperatures. Even though these compressors have internal discharge temperature protection, loss of system charge will result in overheating and recycling of the motor overload protector. Prolonged operation in this manner could result in oil pump out and eventual bearing failure.

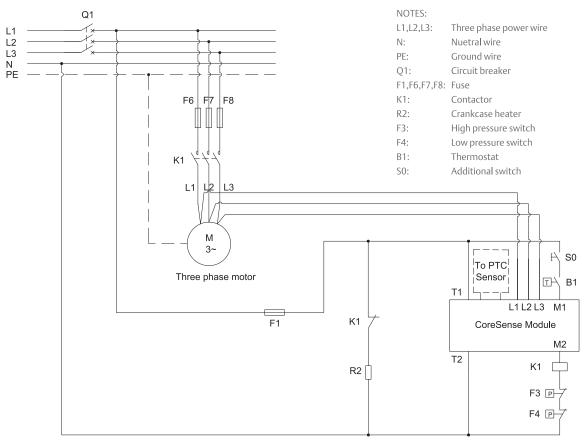
The low pressure cut-out setting will depend on the application type and minimum expected evaporating temperature. The low pressure cut-out should be selected to prevent compressor overheating and other system failure modes.

The maximum, recommended low pressure cut-out switch settings are:

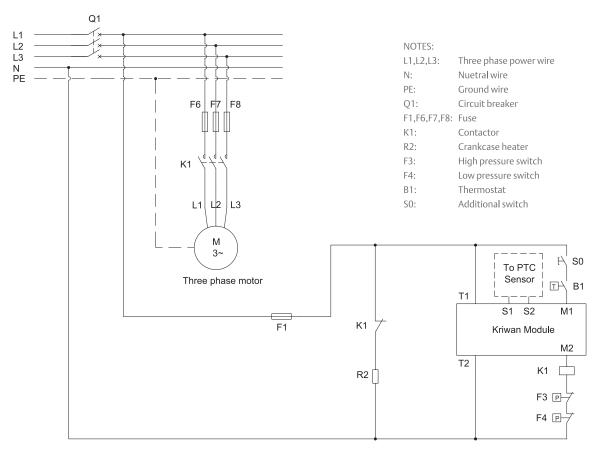
Refrigerants	High pressure cut out setting		
R22	2.3 bar(g)		
R404A	2.0 bar(g)		
R134a	0.6 bar(g)		
R407F	1.5 bar(g)		

Electrical Wiring Diagram

ZB130



ZB150 - ZB220



Notes			

Contact list

Asia Pacific Headquarters

Suite No. 2503-8, 25/F, Exchange Tower, 33 Wang Chiu Road, Kowloon Bay, Kowloon, Hong Kong Tel: (852) 2866 3108 Fax: (852) 2520 6227

Australia

356 Chisholm Road Auburn NSW 2144, Australia Tel: (612) 9795 2800 Fax: (612) 9738 1699

China - Beijing

Beijing Sales Office Room 1017 JianWei Building, 66 Nan Lishi Road, XiCheng District, Beijing, PRC Tel: (8610) 5763 0488 Fax: (8610) 5763 0499

China - Guangzhou

Guangzhou Sales Office 508-509 R&F Yinglong Plaza, No. 76 Huangpu Road West, Guangzhou, PRC Tel: (8620) 2886 7668 Fax: (8620) 2886 7622

China - Shanghai

Shanghai Sales Office 7F, Emerson Building, 1582 Gumei Rd, Shanghai, PRC Tel: (8621) 3338 7333

India - Mumbai

Delphi B-Wing, 601-602, 6th Floor Central Avenue, Hiranandani Business Park, Powai, Mumbai 400076 Tel: (9122) 6786 0793 Fax: (9122) 6662 0500

India - Pune

Plot No. 23, Rajiv Gandhi Infotech Park, Phase - II, Hinjewadi, Pune 411 057, Maharashtra, India Tel: (9120) 4200 2000 Fax: (9120) 4200 2099

Indonesia

BSD Taman Tekno 8 Jl. Tekno Widya Blok H10 No 2 & 3 Tangerang Selatan 15314 Indonesia Tel: (6221) 2966 6242 Fax: (6221) 2966 6245

Japan

Shin-yokohama Tosho Building No. 3-9-5 Shin-Yokohama, Kohoku-ku Yokohama 222-0033 Japan Tel: (8145) 475 6371 Fax: (8145) 475 3565

Malaysia

Level M2, Blk A, Menara PKNS-PJ Jalan Yong Shook Lin 46050 Petaling Jaya, Selangor, Malaysia Tel: (603) 7949 9222 Fax: (603) 7949 9333

Middle East & Africa

PO Box 26382 Jebel Ali Free Zone – South Dubai, UAE Tel: (9714) 811 8100 Fax: (9714) 886 5465

Philippines

10/F SM Cyber West Avenue, EDSA cor. West Avenue, Barangay Bungad, Diliman, Quezon City 1105 Philippines Tel: (632) 689 7200

Saudi Arabia

PO Box 34332 - 3620 Building 7874 Unit 1, 67th street 2nd Industrial City Dammam, Saudi Arabia Toll Free: 800 844 3426 Tel: +966 3 8147560 Fax: +966 3 8147570

South Korea

3F, The Pinnacle Gangnam, 343, Hakdong-ro, Gangnam-gu, Seoul 06060 Korea Tel: (822) 3483 1500 Fax: (822) 592 7883

Taiwan

Pao Chiau Rd., XinDian Dist., New Taipei City 23145, Taiwan (R.O.C.) Tel: (8862) 8912 1360 Fax: (8862) 8912 1890

Thailand

34th Floor, Interlink Tower, 1858/133, Bangna Trad, Bangkok 10260, Thailand Tel: (662) 716 4700 Fax: (662) 751 4241

United Arab Emirates

Jebel Ali Free Zone PO Box 26382 Dubai UAE Toll Free: 800 441 3428 Tel: +971 4 811 8100 Fax: +971 4 886 5465

Vietnam

Level 6, Melinh Point Tower, 2 Ngo Due Ke, District 1, Ho Chi Minh City Vietnam Tel: (84) 908 009 189

Scan to download the soft copy





Asia 02 B01 03 – R03 Issued 12/2018
[11/18] Emerson is a trademark of Emerson Electric Co. or one of its affiliated companies. ©2018 Emerson Electric Co. All rights reserved.





